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NFPA HISTORICAL

Fueling Aircraft on the Ground

Including Recommendations on

Aircraft Fueling Hose

and

Aircraft Fuel Servicing Tank Vehicles

June

1956



Fifty cents*

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NATIONAL FIRE PROTECTION ASSOCIATION

International

60 Batterymarch Street, Boston 10, Mass., U.S.A.

National Fire Protection Association

INTERNATIONAL

Executive Office: 60 Batterymarch St., Boston 10, Mass.

The National Fire Protection Association was organized in 1896 to promote the science and improve the methods of fire protection and prevention, to obtain and circulate information on these subjects and to secure the cooperation of its members in establishing proper safeguards against loss of life and property by fire. Its membership includes nearly two hundred national and regional societies and associations (list on outside back cover) and more than sixteen thousand individuals, corporations and organizations. Anyone interested may become a member; membership information is available on request.

This pamphlet is one of a large number of publications on fire safety issued by the Association including periodicals, books, posters and other publications; a complete list is available without charge on request. All NFPA standards adopted by the Association are published in six volumes of the **National Fire Codes** which are re-issued annually and which are available on an annual subscription basis. The standards, prepared by the technical committees of the National Fire Protection Association and adopted in the annual meetings of the Association, are intended to prescribe reasonable measures for minimizing losses of life and property by fire. All interests concerned have opportunity through the Association to participate in the development of the standards and to secure impartial consideration of matters affecting them.

NFPA standards are purely advisory as far as the Association is concerned, but are widely used by law enforcing authorities in addition to their general use as guides to fire safety.

Definitions

The official NFPA definitions of shall, should and approved are:

SHALL is intended to indicate requirements.

SHOULD is intended to indicate recommendations, or that which is advised but not required.

APPROVED refers to approval by the authority having jurisdiction.

Units of measurements used here are U. S. standard. 1 U. S. gallon = 0.83 Imperial gallons = 3.785 liters.

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The National Fire Protection Association does not "approve" individual items of fire protection equipment, materials or services. The standards are prepared, as far as practicable, in terms of required performance, avoiding specifications of materials, devices or methods so phrased as to preclude obtaining the desired results by other means. The suitability of devices and materials for installation under these standards is indicated by the listings of nationally recognized testing laboratories, whose findings are customarily used as a guide to approval by agencies applying these standards. Underwriters' Laboratories, Inc., Underwriters' Laboratories of Canada and the Factory Mutual Laboratories test devices and materials for use in accordance with the appropriate standards, and publish lists which are available on request.

Fueling Aircraft on the Ground

Including Recommendations on Aircraft Fueling Hose and Aircraft Fuel Servicing Tank Vehicles

NFPA No. 407 — 1956

Foreword

Active work by the National Fire Protection Association leading towards the development of these recommendations started in 1951. The work followed coordination between the Executive Office of the NFPA and a project undertaken on the same subject by the Air Transport Section of the National Safety Council.

The present text, adopted at the 1956 NFPA Annual Meeting, is the result of extensive meetings of the Subcommittee and liaison with other interested groups including the Flight Safety Foundation, the American Petroleum Institute, airline operators, airport management groups, tank truck manufacturers and others. It supersedes the 1955 Edition of NFPA No. 407 and incorporates, as Appendix B, NFPA No. 407A-T (issued in 1955 as a Tentative Standard for Aircraft Fuel Servicing Vehicles) as revised during 1955-56 at committee meetings and during the 1956 NFPA Annual Meeting.

Much of the interest and controversy which delayed the issuance of these recommendations for four years centered on the technical justification, if any, for static *grounding* (as opposed to static *bonding*) recommendations specified in Article 220 herein. No truly adequate test program has been conducted to establish with certainty the need for this protection up to June 1956 although efforts are continuing to secure facilities and a qualified laboratory to undertake the desired research. The sponsoring Committee recommends, in the interim, that prudent operators follow these standards.

The current text was adopted at the June 1956 Annual Meeting of the Association. Changes of more than editorial significance were made in Paragraphs 223. c., 252 and 261, and in Appendix A. A new Paragraph 284 was added in 1956. Section 270 on the control of high frequency radar is under further investigation. Appendix B, as explained above, is a revision of the 1955 Tentative NFPA Standard on "Aircraft Fuel Servicing Vehicles." Paragraphs B-203.a., B-207.a. and B-211.d. were extensively debated both in Subcommittee meetings and at the 1956 Annual Meeting but the majority voted in favor of the recommendations as given herein.

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Fueling Aircraft on the Ground

Including Recommendations on Aircraft Fueling Hose and Aircraft Fuel Servicing Tank Vehicles

NFPA No. 407 — 1956

Part I. General

100. Scope:

101. These recommendations are intended to apply to the fuel servicing of all types of aircraft on the ground. They do not apply to airborne refueling or to fueling of flying boats on the water.

102. Fueling aircraft involves the transfer of flammable liquids under conditions which are often fire hazardous. Operational requirements make it necessary for fueling crews to perform their duties efficiently and quickly under all types of weather conditions, at all hours, and concurrent with a number of other aircraft servicing operations. The increasing fuel capacities of modern air transports and military aircraft aggravate the problem and make it imperative to establish basic fire safety procedures. These recommendations are intended to help prevent accidental fuel spills and to eliminate and control fuel vapor ignition sources as far as is presently practicable. It is recognized that there are certain hazards (especially the operation and use of internal combustion engine operated aircraft servicing equipment and ground power generators in close proximity to fueling operations) over which positive control cannot be presently established for practical reasons. Specific cautions are given herein with regard to these hazards.

103. Appendix A gives recommendations on the design and maintenance of aircraft fueling hose and Appendix B applies to tank vehicles designed for or employed in the transfer of standard grades of aviation fuel into or from an aircraft.

110. The General Nature of the Fire Hazard:

111. From a fire hazard standpoint, aviation gasoline does not differ radically from ordinary gasoline. Jet fuels require the same safety precautions recommended for aviation gasoline.

112. The vapor densities of aviation fuels are such that released vapors, particularly under calm wind conditions, may travel considerable distances along the ground and collect in depressions where they may not readily dissipate. The concentration of fuel vapors in the area surrounding the aircraft under normal atmospheric conditions depends upon wind velocity and rate of fueling. Every effort should therefore be made to prevent fuel spillage which represents the greatest hazard.

113. Principal ignition sources likely to be present during aircraft fuel servicing are:

- a. Electrostatic sparks (see Section 220)
- b. Operating aircraft engines and heaters (see Section 230)
- c. Operating automotive or other internal combustion engine servicing equipment in the vicinity (see Section 240)
- d. Arcing of electrical circuits (see Section 250)
- e. Open flames (see Section 260)
- f. Energy from energized high frequency radar equipment (see Section 270).

114. Effective fire prevention measures are directed toward the elimination or control, as far as practicable, of (1) spillages, (2) release of excessive flammable vapors, and (3) ignition sources.

Part II. Fueling Recommendations

200. Intent:

201. These recommendations are intended to represent good practice requirements for fire safety in fueling aircraft while on the ground. (See Part I, General)

210. Spill Prevention:

211. Careful operation of fuel servicing equipment in compliance with these recommendations will minimize the number of accidental spills. Proper training of fuel servicing personnel is essential. Proper maintenance of the equipment is another essential. Every spill, no matter how small, should be investigated as to its cause so that remedial action may be taken. **Employees shall report each spill to supervisory personnel.** Every spill should be treated as a potential fire source and the spilled fuel removed by one of the methods detailed in Paragraph 213.

212. In event of extensive fuel spills on the ground, a fire guard shall be immediately posted to establish and maintain a restricted area around the spill and to keep unauthorized personnel from entering the area. To insure safe debarking of all passengers following a bad spill, mobile fueling equipment, and all other mobile equipment, in the vicinity which would constitute a fire hazard should be withdrawn or left "as is" until the spill is removed or made safe. No fixed rule can be made on this subject since fire safety will vary with individual circumstances. However, it should be remembered that "shutting down" equipment or moving vehicles may provide the ignition source if no fire immediately results from the spillage. Neither any idle aircraft nor any idle automotive or spark producing equipment in the area of the spill shall be started before the spill is cleaned up. If the vehicle engine is running at the time of the spill it is normally good practice to remove it from the hazard area after being sure that any fuel hose which may be in use or connected between the vehicle and any aircraft is safely stowed.

213. Small spills may be absorbed by rags or oil absorbents. Rags used to absorb spillage should be discarded immediately or placed in closed metal containers. Large spills should be blanketed or covered with foam. They should then be washed from critical areas with water or allowed to com-

pletely evaporate before the site of the spill is again used for normal operations. (The nature of the ground surface and exposure conditions will dictate the method to be followed. Natural drainage of areas where fueling operations take place should be away from properties subject to exposure from any inadvertent fuel spillage.) Fuel should not be washed into sewers or drains. If spillage should enter sewers, adequate flushing should be accomplished at once. The use of carbon tetrachloride on fuel spills in an effort to render the fuel nonflammable is not recommended because it is only partially and temporarily effective and may produce a toxicity hazard.

220. Elimination and Control of Electrostatic Sparks*:

221. Over-the-Wing Fuel Servicing: During over-the-wing fuel servicing operations the almost unavoidable presence of flammable vapors in the air in the immediate proximity of open fuel intakes may create a fire hazardous condition. (Note: Any leakage or spillage increases the area of the hazard.) Protection against electrostatic spark ignition of such flammable vapor-air mixtures as may be created at fuel intakes during this fuel servicing necessitates control over the accumulation of such charges and good practice dictates the draining of any electrostatic charges that have accumulated on the aircraft or the fuel dispenser. *Bonding* of the fuel nozzle at the tank filler opening should prevent the development of a static charge sufficient to create a spark hazard in the vapor-hazard area around the fill opening. *Grounding* of the aircraft and fuel dispenser, as indicated below, should drain any latent static charges that may not have "bled" to ground through rubber tires.

a. Procedures with Aircraft Fuel Servicing Vehicles: When aircraft fuel servicing vehicles are used for over-the-wing fuel servicing the following specific procedures apply (see Figure 1):

- (1). Connect a grounding cable from the vehicle to a satisfactory ground.
- (2). Connect a grounding cable from the ground to the aircraft (on landing gear axle or other

*For detailed information on static, see NFPA Static Electricity in Aircraft Operations and Maintenance published in National Fire Codes Vol. VI and in separate pamphlet form.

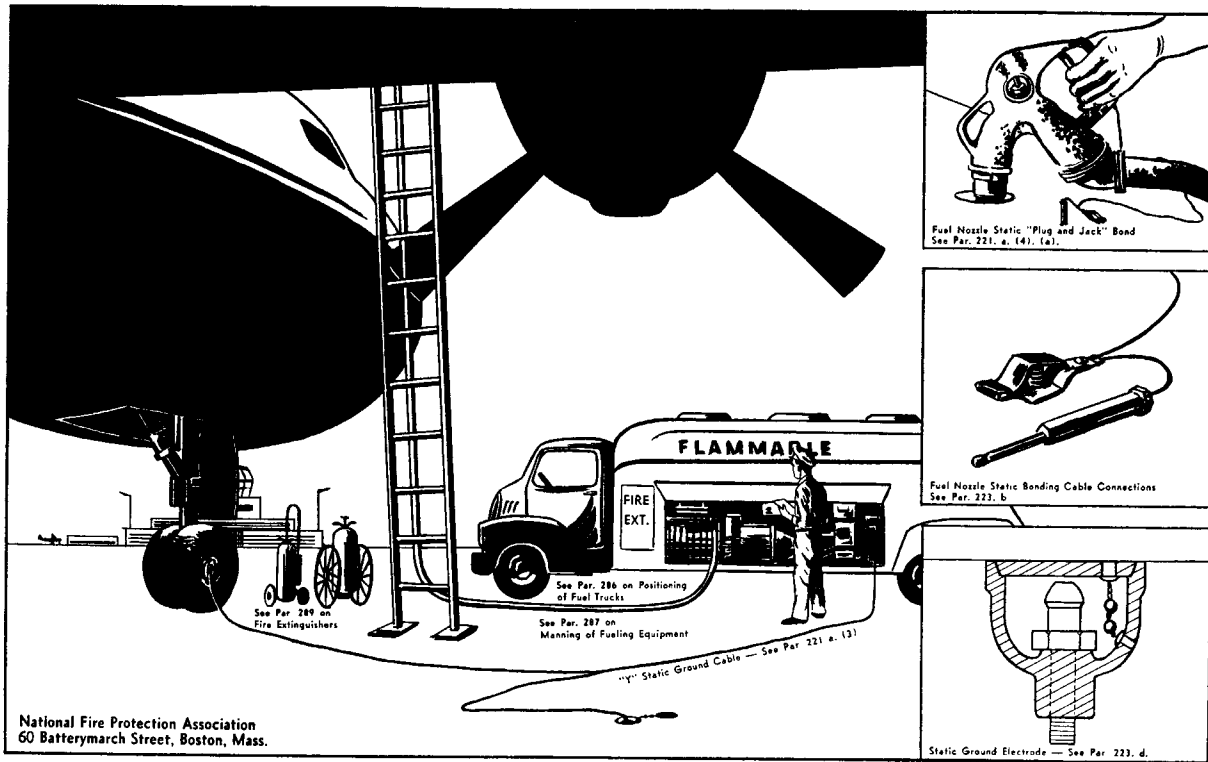


Figure 1. A typical over-the-wing fuel servicing operation from an aircraft fuel servicing tank vehicle showing static grounding and bonding recommendations and certain other details.

convenient unpainted metal part, excluding propeller or radio antenna).

- (3). Connect a bonding cable from the vehicle to the aircraft.†

NOTE: The most practical way of accomplishing Items (1) to (3) is to use a "Y" or "V" cable permanently connected to the vehicle.

- (4). Connect a bonding cable from the fuel nozzle to the aircraft.

(a) Where aircraft and fuel nozzles are equipped with "plug and jack" bonding facilities, the nozzle bonding "plug" shall be in positive wiping contact with the aircraft "jack" *before* the aircraft fuel tank filler cap is opened. This bond between the nozzle and the aircraft is most essential and shall be maintained throughout the fueling operation (until after the fuel tank filler cap has been closed).

(b) When fueling aircraft not having bonding jacks and in fueling all aircraft having fabric covered wings, the bonding clip at the end of the nozzle bond wire shall first be touched to the tank filler cap before it is opened to assure that no difference in electrostatic potential exists between the two elements. The nozzle shall be equipped with a strong bond wire having a spring clamp which shall then be firmly attached to a bonding post or other uninsulated metallic part of the aircraft and this contact shall be maintained throughout the fueling operation (until the flow of fuel has been discontinued and all measuring completed).

NOTE: Disconnect in reverse order on completion of fuel servicing.

b. Procedures with Fueling Hydrants, Pits or Cabinets: When a hydrant, pit or cabinet is used for over-the-wing fuel servicing, grounding of the fuel piping is normally provided for in the construction. The procedure to be followed in this case is as follows:

- (1). Connect a grounding cable from a satisfactory grounding connection (at the dispenser or elsewhere) to the aircraft.†

†Conductive type fuel hose is not a satisfactory method of accomplishing the procedures outlined and is, therefore, not recommended.

- (2). Connect a bonding cable from the fuel nozzle to the aircraft. [Follow same instructions as given in Paragraph 221.a.(4) (a) or (b)].

NOTE: Disconnect in reverse order on completion of fuel servicing.

- (3). Where mobile dispensing carts are used in connection with fixed fueling equipment, they shall be grounded as required for conventional aircraft fuel servicing vehicles.

c. Procedures Using Drums: Where aircraft are serviced with flammable liquids from drums by means of hand-operated or power-driven pumps, the procedures outlined in Paragraph 221.a. shall be followed. Gasoline and other low flash point flammable liquids shall not be handled in open buckets.

d. Procedures on Ice, Sandy, or Desert Terrain, etc.: Where fuel servicing operations are conducted on ice, sandy or desert terrain, or wherever it may not be practicable to secure a satisfactory ground, the aircraft and the fuel dispenser shall be connected by a bonding cable and the procedures described in Paragraph 221.a. (4). followed. Under these conditions, reliance is placed on equalizing rather than draining static charges that may accumulate on the aircraft, fuel dispenser, fuel hose and nozzle. It is important that objects possessing different electrostatic potentials not be brought into contact with this equipment in a manner which may produce a spark gap in the proximity of a flammable vapor-air atmosphere.

e. Procedures Using Chamois Filters: The practice of using chamois should be discouraged as its use is hazardous under any conditions. Where a chamois is used to filter the fuel, an increase in the static hazard results from the passage of fuel through the material. The nozzle, chamois filter and funnel shall be bonded to the aircraft as specified in paragraph 221. a. (4). (b) and the aircraft shall be properly grounded.

f. Aircraft Structural Bonding: The bonding connection recommended herein assumes that all adjoining aircraft structural (plate) surfaces of metal covered aircraft are bonded so that a single point bond will satisfactorily equalize all static charges on adjoining surfaces.

222. Under-the-Wing Fuel Servicing: For under-the-wing fuel servicing, the chance of an electrostatic spark ignition of flammable vapors is greatly reduced since the "in-the-wing" fitting is completely closed as is the mating nozzle and "splash filling" is avoided. The fuel does not flow until the complete attachment is made and electrostatic bonding is normally provided in the design of the nozzle and tank fitting. However, grounding and bonding of the aircraft and fuel servicing vehicle as required in Paragraph 221 (except for nozzle-to-aircraft bond) is still necessary.

223. Equipment for Electrostatic Bonding, Grounding:

a. Bonding and grounding cables shall be bare or covered with a loose flexible plastic or rubber covered protective sleeve (transparent or otherwise). Cable shall be of a gauge which will be satisfactory from the durability standpoint (as influenced by mechanical strains and usage). (Speedometer, preformed steel or equivalent cable will minimize danger of employee hand injury where a protective sleeve is not employed.)

b. The plug and jack assembly and the spring clamp shall be of unpainted metal.

c. The bonding system (cables and connections) shall be tested for electrical resistance when initially secured and inspected for continuity and integrity periodically as required by frequency of use and type of cable. (At least a monthly check is recommended.)

d. Grounding electrodes, consisting of pipes or rods $\frac{1}{2}$ -inch to $\frac{3}{4}$ -inch in diameter, of galvanized iron, steel or copperweld steel, driven into the ground to reach below the permanent ground moisture level (normally 6 ft. long) are customarily used. The top of the rod should be level with the surface of the apron or ramp, with a dished out area around the rod for attachment to the leads. Flush type terminal fittings which minimize tripping hazards are available. Since the conductivity of the soil varies in different locations, due principally to the moisture content of the soil, it may, in certain locations, be necessary to employ ground rods longer than 6 ft. in length. Tie down bolts imbedded in concrete ramps have sometimes been found to be satisfactory as grounding electrodes, but when using this type of ground

the connection shall be made to the *eye bolt*, not the tie down ring, and all such eye bolts shall be tested initially (and yearly thereafter, preferably during dry seasons) to assure that they actually do constitute a satisfactory grounding medium. (See also Paragraph 223.f. and Figure 1.)

e. An adequate number of suitable grounding connections shall be provided on aprons and ramps where fuel servicing operations may be conducted.

f. As low a resistance as possible should be secured and maintained. 10,000 ohms is a practical recommended maximum when determined by standard procedures.*

*There are several methods of measuring the resistance to ground of buried metallic structures. Two satisfactory methods that are practical and may be accomplished by relatively inexperienced personnel are given below.

1. The first method is to connect a 24 volt aircraft battery in series with the ground electrode to be measured, a multi-range ammeter and a buried metallic structure such as a water pipe. The resistance of the water line will be so small in comparison with the resistance of the ground electrode, that for all practical purposes the total circuit resistance can be considered to be the resistance of the latter. All connections should be cleaned thoroughly (filed) to assure a good metal to metal contact. The circuit resistance can readily be determined by reading the battery voltage and the milliamperes flowing in the circuit.

Thus

$$R = \frac{1000E}{I}$$

where R is in ohms

E is in volts

I is in milliamperes

Since there will be, in general, a potential difference between the ground electrode and the water pipe (usually from 0.15 to 0.60 volt), a reading should be obtained and then a second reading with the polarity of the battery reversed should be recorded. An average of these two readings will give approximately the correct reading.

2. The second method requires three sets of readings to be taken between three ground electrodes. Let R_1 = resistance of first electrode in ohms; R_2 = resistance of second electrode in ohms; and R_3 = resistance of third electrode in ohms. Then measuring the resistance between all 3 pairs of the three electrodes as outlined in the first method there results: $R_1 + R_2 = A$; $R_1 + R_3 = B$; $R_2 + R_3 = C$, where A, B and C are the calculated values of $\frac{1000E}{I}$ for the three pairs respectively.

Solving the above simultaneous equations there results —

$$R_1 = \frac{A + B - C}{2} \quad R_2 = \frac{A + C - B}{2} \quad R_3 = \frac{B + C - A}{2}$$

(Footnote continues next page.)

g. All bonding and grounding connections shall be firm and to clean, unpainted metal parts.

230. Aircraft Engines and Heaters:

231. Fuel servicing shall not be done on an aircraft until the aircraft's engines (or engine) have been stopped (ignition OFF).

232. Aircraft combustion heaters shall not be operated during fueling operations.

240. Safeguards Against Hazards Incident to Automotive Equipment Operation:

241. No vehicles, other than those performing aircraft servicing functions, shall be permitted within 50 feet of aircraft during fuel servicing operations.

242. All vehicles performing aircraft servicing functions, other than fuel servicing (e.g. baggage trucks, air conditioning vehicles, etc.), shall not be driven or be parked under aircraft wings while fueling is in progress. Drivers shall be thoroughly instructed as to the hazards inherent in operating or parking such vehicles in close proximity to fueling operations. [Aircraft servicing normally requires mechanized equipment and it is most often impractical to suspend such operations during fueling. Minimum precautions dictate superior ramp vehicle maintenance† (to avoid arcing across vehicle electrical terminals, emission of sparks or

(Footnote continued from previous page.)

Inaccuracies arise in the above mentioned methods due to stray currents, polarization, and back emfs. However, for the purpose intended, they are sufficiently accurate to recommend their use by maintenance personnel. A higher degree of accuracy could be obtained using A.C. as a source of power; however, this is not normally as readily available on airport aprons as an aircraft battery.

Instruments specifically designed to measure ground resistances directly are commercially available.

†For industrial tractors see NFPA Standards for the Use, Maintenance and Operation of Industrial Trucks (NFPA No. 505); for other vehicles, see NFPA Truck Fire Protection (NFPA No. 512); both published in National Fire Codes Vol. VI and in separate pamphlet form.

backfire flames from exhausts, prevention of vehicle ignition system short circuits, etc.) and schooling of vehicle operators in recognizing potentially hazardous conditions such as spills.]

250. Prevention of Arcing of Electrical Circuits:

251. During fuel servicing, aircraft batteries shall not be raised or lowered nor shall battery chargers be connected, operated or disconnected.

252. Aircraft ground power generators should be located as far as practical from aircraft fueling points and tank vents to reduce the danger of igniting flammable vapors (that may be discharged during fueling operations) at sparking contacts or on hot surfaces of the generators. Ground power generators shall not be placed under wings or within five feet aft of the trailing edge of wings. The act of connecting or disconnecting ground power generators shall not be accomplished while aircraft fueling is in progress.

253. Electric hand lamps or flashlights used in the immediate proximity of the fueling operation should be of the type approved for use in Class I, Group D, Division 1 hazardous locations (as defined by the National Electrical Code, NFPA No. 70*).

254. No electric tools, drills, buffers or similar tools likely to produce sparks or arcs shall be used during fueling operations.

255. Aircraft electrical switches which control units in wing or tank areas should not be operated during fueling operations except in an emergency.

256. Photo flash bulbs shall not be used in the immediate vicinity of the aircraft during fuel servicing.

257. Electrical equipment in fuel pits shall be of the type approved for Class I, Group D, Division 1 hazardous locations (as defined by the National Electrical Code, NFPA No. 70*).

NOTE: See also Section 240 for internal combustion engine equipment which may have electrical sparking hazards.

*Published in National Fire Codes, Vol. V and in separate pamphlet form.

260. Elimination of Open Flames:

261. Open flames and lighted open flame devices shall be prohibited on the passenger ramps and in other locations within 50 ft. of aircraft undergoing fueling. Local airport management shall establish other locations where open flames and open flame devices shall be prohibited. Included in the category of open flames and lighted open flame devices are the following:

a. Lighted cigarettes, cigars, pipes, etc. (All entrances to fueling areas from adjacent buildings should be posted with "NO SMOKING" signs.)

b. Exposed flame heaters (liquid, solid or gaseous devices, including portable and wheeled gasoline or kerosene heaters).

c. Welding or cutting torches, blowtorches, etc.

d. Flare pots or other open flame lights.

262. "Strike-anywhere" matches and cigarette lighters shall not be permitted on persons engaged in fueling operations.

270. Control of High Frequency Radar Equipment:

271. High frequency radar equipment mounted in the aircraft being fueled shall not be operated during fueling.

280. Additional Precautions:

281. Fueling Location: All aircraft fuel servicing shall be done outdoors at least 50 feet from any building to minimize the danger of ignition of flammable vapors discharged during fueling operations by sources of ignition likely to exist in such buildings.

282. Outage Space: Fuel expansion space should be left in each aircraft fuel tank to prevent overflow in event of temperature increase. A three per cent outage space is recommended. (Fuel expansion is at the rate of about one per cent for each 14°F. of temperature rise.)

283. Concurrent Operations: During fueling operations, no aircraft maintenance shall be conducted which will provide a source of ignition for fuel vapors.

284. Fueling During Enplaning and Deplaning of Passengers: Aircraft fuel servicing should not be done on the same side of the aircraft as the passenger stairs or ramps during normal enplaning or deplaning of passengers.

285. Aircraft Occupancy: If passengers remain aboard an aircraft during fueling, an attendant shall be present at the cabin door and passenger loading steps shall remain in place. A "NO SMOKING" sign shall be displayed in the cabin and the rule enforced. Food and cabin servicing may be done during fueling but care should be taken to prevent dangerous blocking of cabin egress facilities if the aircraft is occupied. The attendant should promptly notify fueling personnel if fuel vapors are detected in the passenger compartment or of any condition which might be a potential hazard. Upon such notification, fueling should be stopped until the condition is corrected.

286. Positioning of Aircraft Fuel Servicing Vehicles: A clear path shall be maintained to permit rapid removal of aircraft fuel servicing vehicles from an aircraft in an emergency. Vehicles shall not be located where they would obstruct egress from occupied portions of the aircraft in the event of fire. Hand brakes shall be set on aircraft fuel servicing vehicles before operators leave the cab to service an aircraft. Aircraft fuel servicing vehicles and other gasoline or electric powered vehicles or equipment shall not be positioned under the trailing edge of the wings or located so that in event of spillage the fuel will flow on the equipment. Aircraft fuel servicing vehicles may be positioned under wings only outboard of the outboard engine, in positions where they can be moved promptly without backing and located so that vehicle engines are not under the wing.

287. Manning of Fueling Equipment: Adequate manpower shall be constantly available to quickly shut off the flow from the servicing equipment (vehicles, hydrants, pits or cabinets) in an emergency. Fuel nozzles used in over-the-wing fueling hose assemblies shall be designed so that the nozzle will close and the flow of the fuel will stop when the hand of the operator is removed; blocking nozzles in an open position even momentarily shall be prohibited. Only competent and qualified operators shall be permitted to operate the equipment (see Paragraph 401). It is recommended

that other aircraft servicing personnel be trained in the operation of emergency fuel shutoff controls in the event of a spill or other hazardous condition. Kinks and short loops in the fueling hose should be avoided. The fuel nozzle should never be allowed to drag along the ground. The hose should not be stretched with the complete weight of the hose off the ground as this places extra strain on the nozzle coupling. (See Appendix A for further details on hose handling.)

288. Lightning Storms: Extreme caution should be used in fueling during lightning and electrical storms. Operations shall be suspended during severe disturbances.

289. Fire Extinguishers:* Class "B" fire extinguishers of both the quick smothering and final blanketing types are desirable. The amount of hand extinguishing equipment available should be related to the quantity of fuel likely to be spilled due to accidental overflow, hose or coupling failure, etc. and the availability of major fire apparatus (aircraft rescue and fire fighting equipment**) and fixed fire fighting equipment.† Extinguishers providing at least forty-five pounds of carbon dioxide or at least thirty pounds of dry chemical are recommended. All ramp extinguishers should be mounted on mobile carts or be of the wheeled type and at least one such extinguisher shall be located within 100 feet of each fueling location (closer if weather conditions or ramp traffic would handicap movement of extinguishers in an emergency). Where hose reel fire protection equipment is installed for ramp fueling protection, this type protection is preferred to portable extinguishers if adequately supplied from bulk cylinder or tank sources and is particularly recommended where fuel dispensing is at a rate in excess of

*For detailed information on fire extinguishers, see NFPA Standards for the Installation, Maintenance and Use of First Aid Fire Appliances (NFPA No. 10) published in National Fire Codes Vol. IV and in separate pamphlet form.

**For detailed information on aircraft rescue and fire fighting equipment, see NFPA Suggested Aircraft Rescue and Fire Fighting Equipment for Airports (NFPA No. 403) published in National Fire Codes, Vol. VI and in separate pamphlet form.

†For detailed information on airport fixed fire fighting equipment, see NFPA Standards on Aircraft Hangars (NFPA No. 409) published in National Fire Codes Vol. VI and in separate pamphlet form.

100 gallons per minute. Such fixed equipment, however, only replaces the type of hand extinguisher supplying the same extinguishing agent.

Part III. Defueling

300. Recommendations:

301. Defueling operations are similar to fueling operations and present approximately the same fire hazards. Draining operations present greater fire hazards because the procedures are more difficult to accomplish and because drainage provisions are seldom convenient. Normally, initial drainage will be accomplished by suction with a hose inserted at the fuel tank filler neck utilizing pumping equipment. Following this, remaining liquid must normally be drained from the fuel piping system, most often from the sumps or central valves in the system. Final draining shall be done with temporary pipe or hose connected into vented drums or covered containers.

302. The safeguards listed herein for electrostatic bonding and grounding during fueling apply equally during defueling. The necessity for providing static bonds at such points of possible spark gap where flammable vapors may be present remains obligatory despite the relatively small amounts of fuel and slow rates of delivery experienced in this draining operation.

303. Variations between different types of aircraft preclude the establishment of standard procedures but the same principles apply in all cases.

Part IV. Personnel

400. Fire Safety Training:

401. A new employee shall be given indoctrination training covering these and similar safety essentials that relate to his employment. Follow-up and advance training shall be given as soon as the employee is sufficiently acquainted with the work to benefit from such training. Supervisors shall be given training in the more technical aspects of fire safety so that they may know the "why" for these and similar requirements and have an appreciation for proper safety supervision. All men shall be given adequate training with extinguishers and extinguishing equipment so as to use such equipment effectively in an emergency. Such training should be given on fires of the type that may be encountered on the job.

Appendix A

Aircraft Fueling Hose

A-100. General:

A-101. Failure of aircraft fueling hose in service is a frequent source of fuel spillage and potential fire hazard in aircraft refueling.

A-102. Principal reasons for failure of aircraft fueling hoses are the development of product surge pressures beyond the designed working pressures of hose; mishandling, such as dragging hose over rough surfaces; flattening or crushing by vehicles; continual exposure to severe weather; lifting hose to wing of aircraft with excessive end pull; dropping hose to ground from aircraft wings or truck platforms; and sharp bending or kinking of hose. In the past, splicing of hose on reels by inserting rigid pieces of pipe or makeshift field repairs of hose have been other causes for fueling hose failures. Sudden opening and closing of valves creating surge pressures in the hose have caused leaks at weaker points.

A-103. Only fueling hose specifically built for aircraft fuel servicing shall be used. Fueling hoses shall be in continuous lengths except in those cases where existing manufacturing processes do not permit a piece of hose to be made as long as required. Where two or more sections of hose are required to obtain any necessary length, the number of hose sections shall be held to an absolute minimum. All couplings shall be standard male and female screw couplings and be affixed by machine or be of equivalent dependable design.

A-200. Fuel Hose Design:

A-201. Fueling hose shall be fabricated of materials that are resistant to the action of aviation fuels. The hose cover shall be suitable for the requirements of the service for which it is designed, and resistant to damage by the hazards indicated in Paragraph A-102.

A-202. Fueling hose shall be designed for a *minimum* working* pressure of not less than 125 pounds per square inch and shall have a *minimum* burst pressure of 650 pounds per square inch. Coupled new hose assemblies shall not burst, leak or develop cover blisters when subjected to a proof pressure of 250 pounds per square inch.

A-203. Each length of fueling hose shall have a label inlaid approximately every 25 feet and shall furnish the manufacturer's name or trademark, date of manufacture, hose serial number, the working pressure of the hose and the words AIRCRAFT FUELING.

A-300. Fuel Hose Inspection Procedure:

A-301. The following minimum preventive maintenance and inspection program is recommended:

a. Daily Visual Inspection of Aircraft Fueling Hose to be Made by Designated Personnel:

(1). Inspect the outside cover of the hose while completely extended. Any blistering, saturation, cuts or nicks which have damaged fabric or abrasions which expose fabric shall be cause for immediate removal and scrapping of the hose.

(2). Carefully check the hose couplings while the hose is completely extended. Inspect for coupling slippage and for signs of leakage. Coupling slippage is evidenced by a misalignment of the hose and coupling and/or a scored or exposed area where the slippage has occurred. If such a condition is found, the hose shall be immediately removed from service. The coupling shall be removed and the cause of the slippage, misalignment and/or coupling leakage shall be determined. If the hose is found satisfactory, it may be recoupled but a satisfactory hydrostatic test should be made before it is returned to service.

(3). Examine the hose while completely extended for about 12 inches immediately behind each coupling. Check for structure weakness by pressing the hose in this area around its entire circumference and feeling for soft

*The working pressure means the maximum normal surge pressure for which the hose is designed. The working pressure shall not be greater than 20 percent of the minimum design burst pressure. All surge pressures shall be measured at the nozzle.

spots. Since the greatest percentage of hose failures are in this section, a careful examination is, therefore, of utmost importance.

(4). With hose still completely extended, test hose at operating pressures. Any unnatural twisting or ballooning of the hose during this test indicates a weakening of the hose carcass; hose showing such weakness should be withdrawn from service and discarded or pass a satisfactory hydrostatic test before being returned to service. Repeat inspections as in A-301. a. (1), (2) and (3) above.

(5). If a hose is damaged by outside mechanical means, it shall be withdrawn from service immediately. If on inspection it is determined that the undamaged section of the hose is satisfactory, and is in a usable continuous length (see Paragraph A-103), the damaged section of the hose may be cut off and the undamaged section recoupled but a satisfactory hydrostatic test should be made before it is returned to service.

(6). Nicks or cuts in outer cover of fueling hose do not necessarily indicate need to replace the hose unless rubber in the immediate area is loose or fabric braids are cut.

b. Periodic Inspection of Nozzle Screens:

(1). Examine the contents of the nozzle screens for particles of the inner lining. On new hose, particles of rubber left in the hose during the manufacturing process may appear during the first week of use. The appearance of such rubber particles once or twice during the first week of use may not be serious. However, the occurrence of rubber particles more than twice during the first week or any one time after the first week indicates that the interior of the hose is deteriorating and the hose shall be immediately replaced and scrapped.

A-400. Fuel Hose Hydrostatic Test Procedure:

A-401. The following hydrostatic test procedures are given to guide those interested in conducting such tests. (For full details consult the Tentative Methods of Testing Rubber Hose (D 380-51T) published by American Society for Testing Materials, 1916 Race St., Philadelphia, Pa.)

a. Connect the hose to a hydrostatic test pump capable of producing 500 psi. Fit the opposite end of the hose with a cap having a small air bleeder valve. Be sure that all connections are tight and then introduce water into the hose (at main pressure) through the pump end. At the same time, elevate the capped end, with the vent valve open to bleed off air. When the hose is full of water, and all the air is eliminated (which will be indicated by a solid stream of water from the vent) close the vent valve. (Mineral spirits or stoddard solvent may be used instead of water where desired and where appropriate precautions are taken.)

b. Place hose in a straight line position and perform the following pressure test: Hose that has been in service will be subjected to hydrostatic pressure of 150 pounds per square inch. Raise the pressure in the hose to the proper pressure with the pump and check for leaks in the system. If the coupling leaks, release pressure, tighten the coupling clamps and again bring the pressure up as indicated above and hold for one minute. Examine hose for leaks especially near the couplings and record the results. Retire for repair or replace any length showing leakage of any amount.

c. Release pressure from the hose; drain off all water (or mineral spirits) and remove test fixtures. Upon successful completion of these tests, the hose is considered satisfactory for further service.

d. Hose that is to be returned to service should be internally washed with methanol* to remove moisture where water has been used as the test agent. Where mineral spirits have been used drain hose thoroughly before returning to service.

*Methanol has a flash point of approximately 52°F and a wide explosive range of from 7.3 to 36 percent by volume. Extreme care is required to safeguard this operation and it should only be conducted outdoors at a location remote from ignition sources.

Appendix B

Aircraft Fuel Servicing Tank Vehicles

B-100. General

B-101. Scope:

a. This standard applies to tank vehicles designed for or employed in the transfer of standard grades of aviation fuel (See Paragraph B-102. f) into or from an aircraft. It is intended to provide minimum requirements for the design and construction of these tank vehicles and their appurtenances.

b. Additional safeguards may be necessary for tank vehicles used for the handling of other than standard grades of aviation fuel or vehicles designed to discharge fuel by other than a power takeoff from the motive power engine (See Paragraph B-211. d.).

B-102. Definitions:

a. **Aircraft Fuel Servicing Tank Vehicles.** Any motor vehicle (tank truck, tank full trailer, tank semi-trailer, tank vehicle) designed for or employed in the transportation and transfer of fuel into or from an aircraft.

b. **Baffle.** A non-liquid-tight transverse partition in a cargo tank.

c. **Cargo Tank.** Any container having a liquid capacity in excess of 100 gallons, used for the carrying of flammable liquids, and mounted permanently or otherwise upon a tank vehicle. The term "cargo tank" does not apply to any container used solely for the purpose of supplying fuel for the propulsion of the tank vehicle upon which it is mounted.

d. **Compartment.** A liquid-tight division in a cargo tank.

e. **Head and Bulkhead.** A liquid-tight transverse closure at the end of a cargo tank or between compartments of a cargo tank.

f. **Standard Grades of Aviation Fuel.** A fuel of whatever octane rating used in aircraft, including aviation gasoline and blends of hydrocarbons commonly referred to as jet fuels (JP-1, JP-2, JP-3, JP-4 or JP-5).

g. Tank Full Trailer. Any vehicle with or without auxiliary motive power, equipped with a cargo tank mounted thereon or built as an integral part thereof and used for the transportation of flammable liquids, and so constructed that practically all of its weight and load rests on its own wheels.

h. Tank Semi-Trailer. Any vehicle with or without auxiliary motive power, equipped with a cargo tank mounted thereon or built as an integral part thereof, and used for the transportation of flammable liquids, and so constructed that when drawn by a tractor by means of a fifth wheel connection, some part of its load and weight rests upon the towing vehicle.

i. Tank Truck. Any single self-propelled motor vehicle equipped with a cargo tank mounted thereon, and used for the transportation of flammable liquids.

j. Tank Vehicle. Any tank truck, tank full trailer, or tractor and tank semi-trailer combination.

B-200. Cargo Tanks, Piping and Connections.

B-201. Cargo Tanks Constructed of Mild Steel:

a. Tanks constructed of mild steel shall comply with the material specifications in Paragraph 210 or the NFPA Recommended Regulatory Standard for Tank Vehicles for Flammable Liquids (NFPA No. 385)*.

B-202. Cargo Tanks Constructed of Low Alloy Low Carbon (High Tensile) Steel:

a. Tanks constructed of low alloy, low carbon steel, commonly known as high tensile, shall comply with the material specifications in Paragraph 220 of the NFPA Recommended Regulatory Standard for Tank Vehicles for Flammable Liquids (NFPA No. 385)*.

B-203. Cargo Tanks Constructed of Aluminum:

a. Tanks constructed of aluminum shall comply with the material specifications in Paragraph 230 of the NFPA Recommended Regulatory Standard for Tank Vehicles for Flammable Liquids (NFPA No. 385)*.

*Published in National Fire Codes, Vol. VI and in separate pamphlet form.

B-204. Joints:

a. Joints shall be welded in accordance with recognized good practice and the efficiency of any joint shall be not less than 85 per cent of that of the adjacent metal in the tank.

b. Mild steel and low alloy low carbon steel may be used in the construction of a single tank, provided each material, where used, shall comply with the minimum requirements of its respective specifications for that section of the tank.

c. In cargo tanks constructed of aluminum alloys, all joints in and to tank shells, heads and bulkheads shall be welded. All welded aluminum joints shall be made in accordance with recognized good practice, and the efficiency of a joint shall not be less than 85 per cent of the annealed properties of the material in question. Aluminum alloys for high strength welded construction shall be joined by an inert gas arc welding process using filler metals R-GR40A, E-GR40A (5154 alloy) and R-GM50A, E-GM50A (5356 alloy) as conforming to American Society of Testing Materials Specification No. B285-54T (American Welding Society Specification No. A5.10-54T).

B-205. Test:

a. At the time of manufacture every cargo tank shall be tested by a minimum air or hydrostatic pressure of 3 pounds per square inch applied to the whole tank (or each compartment thereof if the tanks are compartmented). Such pressure shall be maintained for a period of at least 5 minutes, during which, if the test is by air pressure, the entire exterior surface of all the joints shall be coated with a solution of soap and water, heavy oil, or other material suitable for the purpose, foaming or bubbling of which will indicate the presence of leaks. Hydrostatic pressure, if used, shall be gauged at the top of the tank. The tank shall be inspected at the joints for the issuance of liquid to indicate leaks. Any leakage discovered by either of the methods above described, or by any other method shall be deemed as evidence of failure to meet the requirements of this specification.

B-206. Tank Outlets:

a. Outlets shall be substantially made and so attached to the tank.

b. Sight glasses (to determine water condensation quantities) at sump drains shall not be permitted.

B-207. Bulkheads and Baffles:

a. Where aircraft fuel servicing tank vehicles are required to traverse public highways, compartmentation of the cargo tanks shall conform to the requirements established by the local authority having jurisdiction. When no applicable local regulations apply, bulkheads or compartments shall not be required on aircraft fuel servicing tank vehicles. This should not be interpreted to mean that at highly congested airports or for other special reasons, the airport authority having jurisdiction may not require compartments or other protective designs to limit the amount of spill which might result from tank rupture. Where bulkheads or compartments are used in a cargo tank having a total capacity in excess of 1,500 gallons, no one compartment should exceed 1,200 gallons (with a construction tolerance of 10 percent for capacities of individual compartments or tanks).

b. Every cargo tank, and every compartment over 90 inches in length shall be provided with baffles, the number of which shall be such that the linear distance between any two adjacent baffles, or between any tank head or bulkhead and the baffles nearest it, shall in no case exceed 60 inches.

c. The cross sectional area of each baffle shall be not less than 80 per cent of the cross sectional area of the tank and the thickness of such baffle shall be not less than that required for heads and bulkheads of the cargo tank in which installed.

d. Cargo tanks with compartments carrying standard grades of aviation fuel with different octane ratings shall be provided with an air space between compartments and this air space shall be equipped and maintained with drainage facilities operative at all times.

B-208. Vents:

a. Each cargo tank or compartment shall be provided with a vacuum and pressure operated vent with a minimum effective opening of 0.44 square inch, and shall also be provided with an emergency venting facility so constructed as to provide a minimum free-venting opening having a net area in square inches equal to 1.25 plus 0.0025 times the

capacity of the cargo tank or compartment in gallons. If the emergency venting facility operates in response to elevated temperatures, the critical temperature for such operation shall not exceed 200°F.

b. If the emergency venting facility operates in response to pressure, the required vent area is to be established by an internal pressure not in excess of 50 per cent of the hydrostatic test pressure to which the vessel was subjected in accordance with Paragraph B-205.a.

B-209. a. Fill Openings and Top Flashing:

a. Filler opening dome covers shall be provided with a forward mounted operating hinge, self-latching catches to hold the cover closed, and fitted with water-tight seals or gaskets designed to prevent spillage or leakage from overturn or the weather.

b. Where provided, top flashing shall be so constructed as to carry off spilled fuel to a point remote from engines, exhaust pipes or electrical equipment.

c. The tank filler openings shall be protected against overturn damage by a rigid member or members firmly fixed to the tank and extending a minimum of 1 in. above any dome cover, handle, vent opening or projection of the unit. Overturn protection shall be adequately braced to prevent collapse.

B-210. Valves and Emergency Discharge Controls:

a. The outlets of each cargo tank or compartment, including water drawoff valves, shall be equipped with a reliable and efficient shutoff valve located inside the shell, or in the sump when it is an integral part of the shell, and designed so that the valve must be kept closed except during loading and unloading operations. Water drawoff valves shall be provided of a type that cannot be locked open.

b. The operating mechanism for each tank outlet valve must be installed in the pump control compartment and must be arranged so that the outlet valve(s) can be simultaneously and instantly closed in the event of fire or other emergency. There must be at least one other emergency shut-off control, remote from the fill openings and discharge outlets, which can be conveniently reached from ground level. In addition, all vehicles equipped with a top deck platform shall have an emergency shut-off control conveniently accessible from the deck.

c. Each discharge valve shall be provided with a standard fusible device which will cause the valve to close automatically in case of fire.

d. In every case there shall be provided, between shut-off valve seats and discharge outlets, a shear section which will break under strain unless the discharge piping is so arranged as to afford the same protection and leave the shut-off valve seat intact.

e. On vehicles having decks or platforms over cargo tanks, emergency discharge valve controls shall be accessible from both the ground level and the deck.

f. On aircraft fuel servicing vehicles, all emergency discharge controls shall be marked "EMERGENCY SHUT-OFF" in letters at least two inches high. Method of operation shall be shown by an arrow or the words "PUSH" or "PULL" as appropriate.

B-211. Hose, Nozzles and Pumps: (See also Appendix A)

a. Hose used in this service shall be built specifically for aircraft fueling and designed to withstand the maximum pressures (including surge pressures) of the equipment on which it is mounted.

b. Fuel hoses shall be in continuous lengths except in those cases where existing manufacturing processes do not permit a piece of hose to be made as long as required. Where two or more sections of hose are required to obtain any necessary length, the number of hose sections shall be held to an absolute minimum. All couplings shall be standard male and female screw couplings and be affixed by machine or be of equivalent dependable design.

c. Nozzles shall be so designed that the operator must hold the valve open by hand to allow gasoline to flow. Except in "underwing" fuel servicing, the use of any device which permits flow of fuel when the hand of the operator is removed from the nozzle control shall be prohibited. Any notches in the handles of over-the-wing fuel dispensing or defueling hose nozzles shall be filed down or otherwise modified to prevent locking the nozzles open.

d. The fuel servicing pump shall be driven from the motive power engine by means of electrical, hydraulic or mechanical drive. If fueling pumps, hydraulic motors, or pump-driving generators are driven by belts, they shall be

electrostatic conducting. It is recommended that fuel pressure be controlled within the stress limits of the hose and plumbing by means of either an engine speed controller or a system pressure-relief valve. Pump pressures shall be limited to 50 pounds per square inch with the nozzle closed and surge pressures measured at the nozzle shall be limited to 100 pounds per square inch.

NOTE: Proper plumbing and valve arrangements should be secured to keep pumping pressures to a minimum to reduce surge pressure at the time nozzle cutoff occurs.

e. On tank full trailer or tank semi-trailer units, the use of a pump on the tractor unit with flexible connections to the trailer shall be prohibited unless flexible connections are arranged above the liquid level of the tank in order to prevent gravity or siphon discharge in case of a break in the connection or piping.

f. Where provided, hose reels shall be of sufficient size for the length and diameter of the hose to be used.

g. Hose shall be connected to rigid piping or coupled to the hose reel in a manner which will prevent undue bending action or mechanical stress on the hose or hose couplings.

NOTE: A padded "U" bolt (with a minimum 1-in. curvature) or reel stop is a satisfactory method to accomplish this objective on reels. On rigid piping, springs or swivel connections may be employed.

h. Electrical conductive type fuel hose is not recommended for aircraft fuel servicing tank vehicles (see Paragraph B-303).

B-300. Tank-Vehicle Chassis, Assembly and Appurtenances:

B-301. Tires:

a. All aircraft fuel servicing tank vehicles shall be equipped with rubber tires on all wheels.

B-302. Assembly:

a. Every cargo tank shall be adequately supported upon and securely attached to or be a part of the tank vehicle upon which it is carried.