

NFPA[®] 99B

Standard for Hypobaric Facilities

2024 Edition



NFPA, 1 Batterymarch Park, Quincy, MA 02169-7471
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NFPA® 99B

Standard for

Hypobaric Facilities

2024 Edition

This edition of NFPA 99B, *Standard for Hypobaric Facilities*, was prepared by the Technical Committee on Hyperbaric and Hypobaric Facilities and released by the Correlating Committee on Health Care Facilities. It was issued by the Standards Council on April 23, 2023, with an effective date of May 13, 2023, and supersedes all previous editions.

This edition of NFPA 99B was approved as an American National Standard on May 13, 2023.

Origin and Development of NFPA 99B

In 1965, when the Subcommittee on Hyperbaric Facilities was appointed, several hospitals were employing hypobaric therapy to treat respiratory diseases. Additionally, NASA and the U.S. Air Force were working with hypobaric chambers for space and air flight. The name of the subcommittee was then changed to the Subcommittee on Hyperbaric and Hypobaric Facilities, and the initial version of a document on this subject was prepared. A tentative standard on the subject was adopted at the 1971 Annual Meeting. In May of 1972, the document was adopted as official standard NFPA 56E, *Standard for Hypobaric Facilities*. The document was revised again for the 1977 Annual Meeting.

A complete review of NFPA 56E was accomplished for the 1981 Fall Meeting and resulted in a 1982 edition of the standard.

In 1984, NFPA 56E was combined with 11 other health care documents to form NFPA 99, *Standard for Health Care Facilities*. NFPA 56E essentially became Chapter 11 of NFPA 99. In the 1984 edition of NFPA 99, the major change made to the NFPA 56E content was a complete revision of requirements for Class D chambers to reflect their use for high-altitude training purposes. (Such chambers do not require as extensive safety precautions as research and clinical chambers.)

During the revision for the 1987 edition of NFPA 99, it was brought to the attention of the Subcommittee on Hyperbaric and Hypobaric Facilities that hypobaric chambers were no longer used for medical purposes. Since the material on hypobaric facilities no longer belonged in NFPA 99, the subcommittee proposed that it be separated from NFPA 99 and published as a distinct NFPA document. This new document was designated NFPA 99B, *Standard for Hypobaric Facilities*.

Minor revisions were made to editions adopted in 1987 and 1990.

For the 1993 edition, the significant change was the identification of the safety director as the person responsible for disseminating information on hazards associated with operating hypobaric facilities.

For the 1996 edition, the major changes included clarifying the application of the document (Chapters 1–4) and deleting a Class F-type chamber because the committee was unaware of hypobaric techniques involving artificial atmospheres.

The 1999 and 2002 editions included editorial changes and format, language, and structure revisions in accordance with the *Manual of Style for NFPA Technical Committee Documents*.

The 2005 edition was modified to clarify some requirements. The ventilation rate was specified by the purchaser, detection in Class D chambers was made optional, the wiring method in Class E chambers was downgraded, aviation-type masks in chambers were made optional, the hazards of titanium were discussed, and fittings were listed for oxygen service.

The 2010 edition made minor changes in definitions to correlate with other definitions from the *Glossary of Terms*.

In the 2015 edition, referenced standards were updated to the most current editions available and several references to NFPA 99 were corrected to match the 2015 edition of that code.

The 2018 edition was revised to update the referenced standards to the most current editions available. It also changed language throughout the standard to better align with NFPA 99, specifically regarding interior paint/coating and flooring for Class D and E chambers and changing the wording *flame resistant (hypobaric)* to *limited-combustible (material)*.

In the 2021 edition, references were updated to the current editions. The committee also revised the language on chamber construction to coordinate with NFPA 99, requiring electrical equipment installed in the chamber to be listed to comply with the materials for plenums.

The 2024 edition has been revised to replace the terms *safety director* and *chamber supervisor* with the term *safety coordinator*. Requirements for electrical equipment with flexible cords have been expanded. Automatic operation of safety features has been limited to be required only upon actuation of the chamber deluge suppression system. References have been updated to the current editions.

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Committee Scope: This Committee shall have primary responsibility for documents or portions of documents covering the construction, installation, testing, performance, and maintenance of hyperbaric and hypobaric facilities for safeguarding staff and occupants of chambers.

Contents

Chapter 1 Administration	99B- 6	4.7 Electrical Systems.	99B- 11
1.1 Scope.	99B- 6	4.8 Intercommunications and Monitoring Equipment.	99B- 11
1.2 Purpose.	99B- 6		
1.3 Application.	99B- 6	Chapter 5 Administration and Maintenance	99B- 12
Chapter 2 Referenced Publications	99B- 6	5.1 General.	99B- 12
2.1 General.	99B- 6	5.2 Equipment.	99B- 13
2.2 NFPA Publications.	99B- 6	5.3 Handling of Gases.	99B- 13
2.3 Other Publications.	99B- 6	5.4 Maintenance.	99B- 13
2.4 References for Extracts in Mandatory Sections.	99B- 7	5.5 Electrical Safeguards.	99B- 14
Chapter 3 Definitions	99B- 7	5.6 Electrostatic Safeguards.	99B- 14
3.1 General.	99B- 7	5.7 Fire Protection Equipment.	99B- 14
3.2 NFPA Official Definitions.	99B- 7	5.8 Housekeeping.	99B- 14
3.3 General Definitions.	99B- 7	Annex A Explanatory Material	99B- 14
Chapter 4 Construction and Equipment	99B- 8	Annex B Nature of Hazards	99B- 17
4.1 Housing for Hypobaric Facilities.	99B- 8	Annex C Fire Response Procedures	99B- 20
4.2 Fabrication of the Hypobaric Chamber.	99B- 8	Annex D Pressure Table	99B- 21
4.3 Illumination.	99B- 9	Annex E Informational References	99B- 22
4.4 Ventilation.	99B- 9	Index	99B- 23
4.5 Fire Detection and Extinguishing Requirements for Class E Hypobaric Facilities. .	99B- 9		
4.6 Fire Detection and Extinguishing Requirements for Class D Chambers.	99B- 11		

NFPA 99B**Standard for****Hypobaric Facilities****2024 Edition**

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Information on referenced and extracted publications can be found in Chapter 2 and Annex E.

Chapter 1 Administration**1.1 Scope.**

1.1.1* This standard shall apply to all hypobaric facilities in which humans will be occupants or are intended to be occupants of the hypobaric chamber.

1.1.2 This standard shall not apply to hypobaric facilities used for animal experimentation if the size of the hypobaric chamber does not allow for human occupancy.

1.2 Purpose.

1.2.1 The purpose of this standard shall be to set forth minimum safeguards for the protection of personnel involved in the use of hypobaric facilities, when operated at pressures less than 760 mm Hg [101.3 kPa; 1 atmosphere absolute (ATA)].

1.2.2 The purpose shall also be to offer guidance for rescue personnel who are not ordinarily involved in the operation of hypobaric facilities, but who would become so involved in an emergency.

1.2.3 The purpose shall also be to provide minimum standards for the design, maintenance, and operation of hypobaric facilities.

1.2.4* Hypobaric chambers shall be classified according to the following criteria:

- (1) Class D — Human rated, air atmosphere not oxygen enriched
- (2) Class E — Human rated, oxygen-enriched atmosphere (partial pressure of oxygen is above 0.235 ATA)

1.3 Application.

1.3.1 This standard shall apply only to the following:

- (1) New construction
- (2) New equipment added to existing facilities

1.3.2 This standard shall not require the alteration or replacement of existing construction or equipment.

1.3.3 Existing construction or equipment shall be permitted to be continued in use where its use does not constitute a distinct hazard to life as determined by the authority having jurisdiction.

Chapter 2 Referenced Publications

2.1 General. The documents or portions thereof listed in this chapter are referenced within this standard and shall be considered part of the requirements of this document.

2.2 NFPA Publications. National Fire Protection Association, 1 Batterymarch Park, Quincy, MA 02169-7471.

NFPA 10, *Standard for Portable Fire Extinguishers*, 2022 edition.

NFPA 13, *Standard for the Installation of Sprinkler Systems*, 2022 edition.

NFPA 70®, *National Electrical Code*®, 2023 edition.

NFPA 99, *Health Care Facilities Code*, 2024 edition.

NFPA 101®, *Life Safety Code*®, 2024 edition.

NFPA 253, *Standard Method of Test for Critical Radiant Flux of Floor Covering Systems Using a Radiant Heat Energy Source*, 2023 edition.

NFPA 701, *Standard Methods of Fire Tests for Flame Propagation of Textiles and Films*, 2023 edition.

NFPA 750, *Standard on Water Mist Fire Protection Systems*, 2023 edition.

2.3 Other Publications.

2.3.1 ASME Publications. The American Society of Mechanical Engineers, Two Park Avenue, New York, NY 10016-5990.

ASME PVHO-1, *Safety Standard for Pressure Vessels for Human Occupancy*, 2019.

2.3.2 ASTM Publications. ASTM International, 100 Barr Harbor Drive, P.O. Box C700, West Conshohocken, PA 19428-2959.

ASTM D2863, *Standard Test Method for Measuring the Minimum Oxygen Concentration to Support Candle-Like Combustion of Plastics (Oxygen Index)*, 2019.

ASTM E84, *Standard Test Method for Surface Burning Characteristics of Building Materials*, 2021a.

ASTM E648, *Standard Test Method for Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source*, 2019ae1.

2.3.3 CGA Publications. Compressed Gas Association, 8484 Westpark Drive, Suite 220, McLean, VA 22102.

CGA C-7, *Guide to Classification and Labeling of Compressed Gases*, 2020.

▲ **2.3.4 UL Publications.** Underwriters Laboratories Inc., 333 Pfingsten Road, Northbrook, IL 60062-2096.

UL 723, *Test for Surface Burning Characteristics of Building Materials*, 2018.

2.3.5 Other Publications.

Merriam-Webster's Collegiate Dictionary, 11th edition, Merriam-Webster, Inc., Springfield, MA, 2020.

2.4 References for Extracts in Mandatory Sections.

NFPA 51, *Standard for the Design and Installation of Oxygen–Fuel Gas Systems for Welding, Cutting, and Allied Processes*, 2023 edition.

NFPA 55, *Compressed Gases and Cryogenic Fluids Code*, 2023 edition.

NFPA 99, *Health Care Facilities Code*, 2024 edition.

Chapter 3 Definitions

3.1 General. The definitions contained in this chapter shall apply to the terms used in this standard. Where terms are not defined in this chapter or within another chapter, they shall be defined using their ordinarily accepted meanings within the context in which they are used. *Merriam-Webster's Collegiate Dictionary*, 11th edition, shall be the source for the ordinarily accepted meaning.

3.2 NFPA Official Definitions.

3.2.1* Approved. Acceptable to the authority having jurisdiction.

3.2.2* Authority Having Jurisdiction (AHJ). An organization, office, or individual responsible for enforcing the requirements of a code or standard, or for approving equipment, materials, an installation, or a procedure.

3.2.3* Code. A standard that is an extensive compilation of provisions covering broad subject matter or that is suitable for adoption into law independently of other codes and standards.

3.2.4 Guide. An NFPA standard that is advisory or informative in nature and that contains only nonmandatory provisions. A guide may contain mandatory statements such as when a guide can be used, but the NFPA standard as a whole is not suitable for adoption into law.

3.2.5 Labeled. Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.

3.2.6* Listed. Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production of listed equipment or materials or periodic evaluation of services, and whose listing states that either the equipment, material, or service meets appropriate designated standards or has been tested and found suitable for a specified purpose.

3.2.7 Shall. Indicates a mandatory requirement.

3.2.8 Should. Indicates a recommendation or that which is advised but not required.

3.2.9 Standard. An NFPA standard, the main text of which contains only mandatory provisions using the word “shall” to indicate requirements and that is in a form generally suitable for mandatory reference by another standard or code or for adoption into law. Nonmandatory provisions are not to be considered a part of the requirements of a standard and shall be located in an appendix, annex, footnote, informational note, or other means as permitted in the NFPA manuals of style. When used in a generic sense, such as in the phrases “standards development process” or “standards development activities,” the term “standards” includes all NFPA standards, including codes, standards, recommended practices, and guides.

3.3* General Definitions.

3.3.1 Anoxia. A state of markedly inadequate oxygenation of the tissues and blood, of more marked degree than hypoxia.

3.3.2* Atmosphere. The pressure exerted by, and gaseous composition of, an environment. [99, 2024 (HYP)]

3.3.2.1 Ambient Atmosphere. The pressure and composition of the environment surrounding a chamber.

3.3.2.2 Atmosphere Absolute (ATA). The pressure of the earth's atmosphere, 760.0 mmHg, 101.325 kPa, or 14.7 psia. Two ATA = two atmospheres. (See also 3.3.2, *Atmosphere*.) [99, 2024 (HYP)]

3.3.2.3* Atmosphere of Increased Burning Rate. Any atmosphere containing a percentage of oxygen or oxygen and nitrous oxide greater than the quotient of 23.45 divided by the square root of the total pressure in atmospheres. [99, 2024 (HYP)]

3.3.2.4 Chamber Atmosphere. The environment inside a chamber. [99, 2024 (HYP)]

3.3.2.5 Oxygen-Enriched Atmosphere (OEA). For the purposes of this standard, an atmosphere in which the concentration of oxygen exceeds 23.5 percent by volume.

3.3.3 Bends. Decompression sickness; caisson worker's disease. (See also 3.3.5, *Decompression Sickness*.) [99, 2024 (HYP)]

3.3.4 Critical Equipment. That equipment essential to the safety of the occupants of the facility. [99, 2024 (HYP)]

3.3.5* Decompression Sickness. A syndrome due to evolved gas in the tissues resulting from a reduction in ambient pressure. [99, 2024 (HYP)]

3.3.6 Ground-Fault Interrupter. A device whose function is to interrupt the electric circuit to the load when a fault current to ground exceeds some predetermined value that is less than

that required to operate the overcurrent protective device of the supply circuit.

3.3.7 Hypobaric. An adjective referring to pressures below (lower than) atmospheric pressure.

3.3.8 Hypoxia. A state of inadequate oxygenation of the blood and tissue sufficient to cause impairment of function.

3.3.9* Intrinsically Safe. As applied to equipment and wiring, equipment and wiring that are incapable of releasing sufficient electrical energy under normal or abnormal conditions to cause ignition of a specific hazardous atmospheric mixture. [99, 2024 (HYP)]

3.3.10 Limited-Combustible (Material). See 4.4.2 of NFPA 99.

3.3.11 Oronasal Mask. A device that fits over the mouth and nose and seals against the face for administering a breathing gas different from the chamber atmosphere.

3.3.12* Oxidizing Gas. A gas that can support and accelerate combustion of other materials more than air does. [55, 2023]

3.3.13 Oxygen Hood. A device encapsulating the subject's or patient's head with a seal at the neck, for administering breathing gas different from the chamber atmosphere. (See also 3.3.11, *Oronasal Mask*.)

3.3.14 Oxygen Index. The minimum concentration of oxygen, expressed as percent by volume, in a mixture of oxygen and nitrogen that will just support combustion of a material under conditions of ASTM D2863, *Standard Test Method for Measuring the Minimum Oxygen Concentration to Support Candle-Like Combustion of Plastics (Oxygen Index)*.

3.3.15 Oxygen Toxicity (Hypobaric). Physical impairment resulting from breathing oxygen-enriched gas mixtures at normal or elevated pressures for extended periods of time. The extent and nature of the toxicities are direct functions of oxygen partial pressure and duration of exposure.

3.3.16 Pressure.

3.3.16.1 Absolute Pressure. The total pressure in a system with reference to zero pressure. [99, 2024 (HYP)]

3.3.16.2 Ambient Pressure. Refers to total pressure of the environment referenced. [99, 2024 (HYP)]

3.3.16.3 Gauge Pressure. Refers to total pressure above (or below) atmospheric. [99, 2024 (HYP)]

3.3.16.4* Partial Pressure. The pressure, in absolute units, exerted by a particular gas in a gas mixture. [99, 2024 (HYP)]

3.3.17* Psia. Pounds per square inch absolute. [51, 2023]

3.3.18* Psig. Pounds per square inch gauge. [51, 2023]

3.3.19 Qualified Person. A person who, by possession of a recognized degree, certificate, professional standing, or skill, and who, by knowledge, training, and experience, has demonstrated the ability to perform the work.

3.3.20 Self-Extinguishing. A characteristic of a material such that, once the source of ignition is removed, the flame is quickly extinguished without the fuel or oxidizer being exhausted. [99, 2024 (HYP)]

Chapter 4 Construction and Equipment

4.1 Housing for Hypobaric Facilities.

4.1.1* Hypobaric chambers and all ancillary service equipment shall be housed in construction that exhibits a 1-hour fire resistance rating that shall be a building either isolated from other buildings or separated from contiguous construction by wall construction exhibiting a 1-hour fire resistance rating (under standard atmospheric conditions).

4.1.1.1* If there are connecting doors through such common walls of contiguity, they shall be at least B label, 1-hour fire doors.

4.1.1.2 All construction and finish materials shall be limited-combustible material or noncombustible under standard atmospheric conditions.

4.1.1.3 The room or rooms housing the hypobaric chambers and service equipment, such as those described in 4.1.1, shall have an automatic sprinkler system installed in accordance with NFPA 13 or an automatic water mist fire protection system installed in accordance with NFPA 750.

4.1.2 The room housing the hypobaric chamber shall be vented to the outside or be equipped with blow-in paneling so that the execution of the emergency “dump” procedure (see Annex C) will not disrupt the integrity of the walls of the building.

4.1.2.1* As an alternative, the piping for the “dump” valve shall be permitted to be exteriorized.

4.2 Fabrication of the Hypobaric Chamber.

4.2.1* Chambers for human occupancy and their supporting systems shall be designed and fabricated to meet ASME PVHO-1, *Safety Standard for Pressure Vessels for Human Occupancy*, by personnel qualified to fabricate vessels under such codes.

▲ **4.2.2** Flooring of Class D and Class E chambers shall be constructed of noncombustible material as defined in 4.4.1 of NFPA 99 or of a material reported as exhibiting a critical radiant flux of not less than 0.8 W/cm² when tested in accordance with NFPA 253 or ASTM E648, *Standard Test Method for Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source*.

4.2.2.1* If a bilge pump is installed in a hypobaric chamber, the floor overlying it shall be removable for cleaning the bilge.

4.2.3 The interior of Class D and Class E chamber shells shall be unfinished or treated with a paint/coating in accordance with 4.2.3.1.

▲ **4.2.3.1** Interior paint/coating shall meet the performance criteria of a Class A interior finish according to NFPA 101 when tested in accordance with ASTM E84, *Standard Test Method for Surface Burning Characteristics of Building Materials*, or UL 723, *Test for Surface Burning Characteristics of Building Materials*, when tested using a substrate that is the same or representative of the surface on which the coating is to be applied.

4.2.3.2 One additional application of paint shall be permitted, provided total paint thickness does not exceed 1/28 in. (0.9 mm).

4.2.3.3 If the interior of a Class D or Class E chamber is treated (painted), the cure procedure and minimum duration for

each layer of paint/coating to off-gas shall be in accordance with the manufacturer's application instructions.

4.2.3.4 If sound-deadening materials are employed within a hypobaric chamber, they shall be limited-combustible materials.

4.2.4 Electrical circuits that will be wetted by water extinguishing agents from the external sprinkler fire extinguishing system shall be protected by the following:

- (1) Ground-fault interrupter (GFI)
- (2) Weather/drip protection

4.2.5* Hypobaric chambers shall have redundant capability for emergency repressurization of locks and chamber.

4.3 Illumination.

4.3.1 All power sources for illumination in Class D and Class E chambers shall be mounted outside the chamber and chamber lock.

4.3.2 Unless designed for internal chamber use, sources of illumination shall be mounted outside the pressure chamber and arranged to shine through chamber viewports or through chamber penetrators designed for fiber-optic or similar lighting.

4.3.3 Lighting fixtures used in conjunction with viewports shall be designed so that temperature ratings for the viewport material given in ASME PVHO-1, *Safety Standard for Pressure Vessels for Human Occupancy*, are not exceeded.

4.3.4 Lighting permanently installed inside the chamber and portable lighting for temporary use inside the chamber shall not have an operating surface temperature in excess of 185°F (85°C).

4.3.5 Permanently installed fixtures shall be rated and approved for Class I (Division 1 or Division 2) classified areas, shall have lens guards installed, and shall be located away from areas where they could experience physical damage from the normal movement of people and equipment.

4.3.5.1 Ballasts and other energy storage components that are part of the lighting circuit shall be installed outside the chamber.

4.3.6 Gasket material used in lamp fixtures shall be limited-combustible material of a type that allows for thermal expansion and rated for the temperature and vacuum attainable within the chamber.

4.3.7 Permanent lighting fixtures installed within Class E chambers or locks shall comply with the requirements of Articles 500 and 501 of *NFPA 70* for Class I, Division 1, Group C atmospheres.

4.3.8 Permanent lighting fixtures installed within chambers or locks shall be rated for the maximum vacuum and oxygen concentration attainable within the chamber.

4.3.9* Portable spot illumination, if used, shall be shatter-proof or otherwise protected from physical damage and have an electrical circuit that is compliant with 4.7.2.1, 4.7.2.2, and 4.7.2.4.

Δ **4.3.9.1** If portable spot illumination is used, the flexible cord shall be designated for extra-hard usage as defined in Section 501.140 of *NFPA 70*.

4.3.9.2 If portable spot illumination is used, the flexible cord shall contain a grounding conductor.

4.4 Ventilation.

4.4.1* The chamber shall be ventilated whenever it is used for manned operations.

4.4.2 Individual breathing apparatus shall be supplied for each occupant of the chamber for immediate use in case air in the chamber becomes contaminated by toxic gases or other contaminants that could threaten the safety of the chamber occupants.

4.4.2.1 At least one source of the breathing mixture supplied to breathing apparatus shall be independent of chamber atmosphere.

4.4.2.2 The breathing gas supply shall be designed to allow for the simultaneous use of all breathing apparatus installed in the chamber.

4.4.2.3 All breathing apparatus shall function at any chamber pressure.

4.4.3 If sources of air for the chamber atmosphere and for individual breathing apparatus do not have self-contained supplies, provisions shall be made to prevent the introduction of toxic or flammable gases.

4.4.3.1 Air intakes shall be located to prevent air contamination (see A.4.1.2.1).

4.4.3.2 Warming or cooling of the atmosphere within the chamber (if used) shall be accomplished by circulating the ambient air within the chamber over or past coils through which a constant flow of warm or cool water or water/glycol mixture is circulated.

4.4.3.3 Dehumidification shall be accomplished through the use of cold coils or other indirect means.

4.4.3.4 Humidification (if used) shall be accomplished by the use of gas-powered water nebulizer systems or other indirect water-mist injection systems.

4.4.3.5 When installed in Class E chambers, limited-combustible (material) packing and OEA-compatible lubricants shall be used on the fan shaft.

4.5 Fire Detection and Extinguishing Requirements for Class E Hypobaric Facilities.

4.5.1 General Requirements.

4.5.1.1 Surveillance fire detectors responsive to the radiation from flame shall be employed. The detection system shall be capable of discriminating between chamber illumination and fire radiation.

4.5.1.2 The type and arrangement of detectors shall be such as to respond within 1 second of flame origination.

4.5.1.3 The number of detectors employed and their location shall be selected to cover the chamber interior.

4.5.1.4 The system shall include self-monitoring functions for system status, fault detection, and audio/visual fault alarms and indications.

4.5.1.5 A fire suppression system consisting of independently supplied and operating handline and fixed deluge-type water spray systems shall be installed.

4.5.1.6 Design of the fire suppression system shall be such that failure of components in either the handline or deluge system will not render the other system inoperative.

Δ 4.5.1.7 System design shall be such that activation of the deluge system automatically causes the following:

- (1) Visual and audio alarm indicators shall be activated at the chamber operator's console.
- (2) All ungrounded electrical leads for power and lighting circuits contained inside the chamber shall be disconnected.
- (3) Emergency lighting and communication, where used, shall be activated.

4.5.1.8 Intrinsically safe circuits, including sound-powered communications, shall be permitted to remain connected when either the handline or deluge system is activated.

4.5.1.9 A fire alarm signaling device shall be provided at the chamber operator's console for signaling the emergency fire/rescue network within the facility.

4.5.1.10* Fire blankets and portable carbon dioxide extinguishers shall not be installed or be carried into the chamber during operation.

4.5.1.11 Control circuitry and other electrical equipment involved in the fire detection and suppression system shall be powered from the critical branch of the emergency electrical system and connected to the uninterruptible power supply (UPS).

4.5.1.12 Signs prohibiting the introduction of flammable liquids, gases, and other materials into the chamber shall be posted at the chamber entrance and other prominent locations.

4.5.2 Deluge System Requirements.

4.5.2.1 A fixed water deluge extinguishing system shall be installed in all chamber compartments that are designed for human occupancy.

4.5.2.2 In chambers that consist of more than one compartment, the deluge system shall operate independently or simultaneously even if the compartments are at different pressures (altitudes).

4.5.2.3 Fixed deluge systems shall not be required in chamber compartments that are used strictly as personnel transfer compartments and for no other purpose.

4.5.2.4 Manual activation and deactivation deluge controls shall be located at the operator's console and in each chamber compartment containing a deluge system.

4.5.2.4.1 Controls shall be designed to prevent unintended activation.

4.5.2.5 Water shall be delivered from the fixed discharge nozzles of the deluge system within 3 seconds of activation of any affiliated deluge control.

4.5.2.5.1* Total water demand shall be determined by multiplying the total chamber floor area by 7.5 gpm/ft² (305.6 L/min/m²).

4.5.2.5.2 The minimum operating pressure at the nozzle shall be 30 psi (206 kPa).

4.5.2.6 The water supply shall be constantly and fully charged.

4.5.2.7 The water supply pressure shall be constantly monitored and an interlock shall prevent chamber operation if water supply pressure has fallen 10 percent below normal operating charge pressure.

4.5.2.8 There shall be water in the deluge system to maintain the flow specified in 4.5.2.5.1 simultaneously in each chamber containing the deluge system for 1 minute.

4.5.2.9 The limit on maximum extinguishment duration shall be governed by the chamber capacity (bilge capacity also, if so equipped) and/or its drainage system.

4.5.2.10 The deluge system shall have stored pressure to operate for at least 15 seconds without electrical branch power.

4.5.3 Handline System Requirements.

4.5.3.1 A handline extinguishing system shall be installed in all chamber compartments that are designed for human occupancy.

4.5.3.2 At least two handlines shall be strategically located in each main compartment.

4.5.3.3 At least one handline shall be located in each personnel transfer/rapid decompression compartment.

4.5.3.4 If any chamber compartment is equipped with a bilge, an access panel shall be provided and at least one handline shall reach the bilge area.

4.5.3.5 Handlines shall have a 0.5 in. (12.7 mm) minimum internal diameter and shall have a rated working pressure greater than the highest supply pressure of the supply system.

4.5.3.6 Each handline shall be connected to a normally open, manual, quick-opening, quarter-turn valve located within the compartment.

4.5.3.7 Handlines shall be activated by a hand-operated, spring-return to close valves at the discharge end of the handline.

4.5.3.8 Handlines shall be equipped with override valves that are accessible to personnel outside the chamber.

4.5.3.9 The water supply for the handline system shall be designed to ensure a 50 psi (345 kPa) minimum water pressure above atmospheric pressure.

4.5.3.10 The system shall be capable of supplying a minimum of 5 gpm (18.8 L/min) simultaneously to each of any two handlines at the maximum rated manned operating altitude for a period of not less than 4 minutes.

4.5.4 Testing Requirements.

4.5.4.1 The deluge and handline system shall be functionally tested at least semiannually. Following the test, all valves shall be returned to their normal operating condition.

4.5.4.2 If one or more disabling "test" switches are provided to prevent discharge of water into the chamber from nozzles during tests, they shall be of a type that automatically returns to normal operating condition upon completion of testing.

4.5.4.3 During initial construction or whenever changes are made to the installed deluge system that could affect the spray pattern, testing of spray coverage shall demonstrate conformance to the requirements of 4.5.2.5.1.

4.5.4.4 The inspection, testing, and maintenance of the hypobaric fire suppression system shall be performed by a qualified person.

4.6 Fire Detection and Extinguishing Requirements for Class D Chambers.

4.6.1 If surveillance fire detectors are used, they shall comply with the requirements of 4.5.1.

4.6.2 Fire extinguishing capability inside Class D chambers shall be fixed, manual, or portable hand-held extinguishers.

4.6.2.1 If a fixed system is employed, it shall comply with the requirements of 4.5.1, 4.5.2, and 4.5.4.

4.6.2.2 If a manual handline system is used, it shall comply with the requirements of 4.5.3.

4.6.2.3 If handheld extinguishers are provided in a single compartment chamber, at least two extinguishers shall be provided in accordance with NFPA 10.

4.6.2.3.1 If the chamber has two compartments, at least two extinguishers shall be provided in the main compartment and one in the personnel transfer compartment.

4.6.2.3.2 Extinguishers shall be located to ensure easy access and secured so as to allow rapid deployment.

4.7* Electrical Systems.

4.7.1 Source of Power to Hypobaric Chambers.

4.7.1.1 All hypobaric chamber service equipment, switchboards, and panelboards shall be installed outside of the chamber and be arranged to allow full supervisory control by operators in visual contact with the chamber interior.

4.7.1.2 In order to ensure that the chamber can be safely repressurized to atmospheric pressure, all critical electrical equipment such as, but not limited to, computer control systems, emergency lighting, or communications systems, and other life support circuits, whether within or outside of the chamber, shall have a minimum of two independent sources of electric power or be supplied from an uninterruptible power supply (UPS) system.

4.7.2* Electrical Wiring and Equipment.

4.7.2.1 The requirements of 4.7.2 and Section 4.8 shall not be construed as classifying the chamber interior as a Class 1 hazardous location.

4.7.2.2* All electrical equipment installed or used in a Class E hypobaric chamber or lock shall be approved for use in Class I, Division 1, Group C locations and be listed as complying with the requirements of materials for use in plenums in accordance with NFPA 70.

4.7.2.3 All electrical equipment installed or used in a Class D hypobaric chamber shall comply with the requirements of 14.2.9.2 of NFPA 99.

4.7.2.4 All approved intrinsically safe electrical equipment installed or used in a Class E hypobaric chamber or lock shall

be listed as complying with the requirements of materials for use in plenums in accordance with NFPA 70.

4.7.2.5 All electrical circuits serving equipment located adjacent to or in the vicinity of hypobaric chambers, the housing for which is sprinkler-protected in accordance with 4.1.1.3, shall be installed to prevent water from interfering with the operation of the equipment or be equipped with a power drop capability if the sprinkler system is activated.

4.8 Intercommunications and Monitoring Equipment.

4.8.1 Intercommunications equipment shall be used in hypobaric chambers intended for human occupancy, regardless of its classification.

4.8.1.1 All intercommunications equipment for Class D hypobaric chambers shall be one of the following:

- (1) Certified as intrinsically safe
- (2) Rated for aviation use
- (3) In accordance with the requirements in 14.2.9 of NFPA 99

4.8.1.2 All intercommunications equipment for Class E hypobaric chambers shall be certified as intrinsically safe.

4.8.1.3 Except as permitted in 4.8.1.4 and 4.8.1.5, microphones, loudspeakers, and handheld phones located in the chamber and personnel locks shall be intrinsically safe.

4.8.1.4 All other components of the intercommunications equipment, including audio output transformers, shall be located outside of the hypobaric chamber.

4.8.1.5 If used, oxygen mask microphones certified for aviation use with external relays designed to operate on 28 V or less and not exceed a current of 0.25 A, shall be permitted.

4.8.1.6 If push-to-talk or toggle switches are used in Class E hypobaric chambers, they shall be of the hermetically sealed, pressure-tested type, with arc-suppressed circuits incorporated in the switch.

4.8.1.7 Voice sensors, where part of an oxygen mask, shall be rated as intrinsically safe and limited-combustible material at atmospheric pressure.

4.8.1.8 Except as permitted in 4.8.1.9, all electrical conductors inside Class E chambers, or personnel locks adjacent thereto, shall be insulated with insulation that is limited-combustible material.

4.8.1.9 Grounds through the piping system of Class E hypobaric chambers shall not be required to be insulated.

4.8.1.10 The intercommunications system shall connect all chamber personnel areas and the chamber operator's control panel.

4.8.1.11 All hypobaric chambers shall be equipped with a communications system that has redundant capabilities.

4.8.2 Except as permitted in 4.8.2.1, all personnel monitoring equipment shall be located on the outside of the chamber and the monitoring leads conveyed through pass-throughs.

4.8.2.1* Monitors continuously purged with inert gas and designed so as not to exceed maximum operating temperatures and pressure changes shall be permitted inside Class E chambers.

4.8.2.2 The conductors or patient leads extending into the chamber shall be intrinsically safe at the maximum vacuum and oxygen concentration that will be encountered in the chamber or system.

4.8.3* Any other electrically operated equipment brought into a Class E hypobaric chamber, or installed in the chamber, including monitoring and intercommunications equipment, shall be rated for use in Class I, Division I, Group C hazardous locations in 100 percent oxygen at normal atmospheric pressure.

4.8.4 Sensors shall be installed to detect levels of carbon dioxide above 0.2 percent and carbon monoxide above 15 ppm in Class E chambers.

Chapter 5 Administration and Maintenance

5.1 General.

5.1.1 Purpose. This chapter contains requirements for administration and maintenance that shall be followed as an adjunct to the physical precautions specified in Chapter 4.

5.1.2* Responsibilities.

■ 5.1.2.1 The safety coordinator shall review the potential hazards outlined for guidance in Annex B.

5.1.2.2 Because the operation of hypobaric chambers is complex, a safety coordinator shall be designated as the position of responsible authority.

5.1.2.2.1 The safety coordinator shall ensure that a chamber preflight checklist has been completed before the chamber is operated.

5.1.2.2.2 The safety coordinator shall ensure that the chamber has the personnel necessary to safely undertake the type of hypobaric chamber profile to be conducted.

▲ 5.1.2.2.3 The administration of the facility shall adopt and correlate regulations and standard operating procedures to ensure that the physical qualities and operating methods pertaining to hypobaric facilities meet the requirements of this standard.

5.1.2.2.4 The safety coordinator shall ensure that the hypobaric chamber is ventilated when occupied to avoid the buildup of O₂ and CO₂ concentrations within the chamber.

5.1.2.2.5 The safety coordinator shall ensure that the integrity of all fire detection components are checked manually with a fixed or portable radiation device source at each detection device at least semiannually.

5.1.3 Rules and Regulations.

5.1.3.1 Administrative, technical, and professional staffs shall jointly establish rules and regulations for the use of hypobaric facilities.

5.1.3.2 Copies of the rules and regulations shall be available in and around the hypobaric chamber.

5.1.3.3* All chamber operating personnel shall be trained in the purpose, application, operation, and limitations of emergency equipment held on site.

5.1.3.4* Emergency procedures tailored to the individual facility shall be established.

5.1.3.4.1* All hypobaric facility personnel shall know the emergency procedures and how to implement them.

5.1.3.4.2 Fire training drills shall be conducted at least semi-annually.

5.1.3.4.3 During chamber operations with human occupant(s) in the chamber, the operator shall be physically present and shall maintain visual or audible contact with the control panel or the chamber occupants.

5.1.4 General Requirements.

5.1.4.1 Smoking, open flames, hot objects, and ultraviolet (UV) sources that would cause premature operation of flame detectors shall be prohibited inside hypobaric chambers and from the vicinity of the chamber.

5.1.4.2 The use of flammable agents, such as burners employing natural gas or LP-Gas for laboratory purposes, cigarette lighters, hand warmers, and flammable anesthetic gases shall be prohibited inside a hypobaric chamber.

5.1.4.3 The use of flammable personal care items shall be prohibited in Class E chambers.

5.1.4.4 The use of other potentially flammable agents, such as alcohol swabs, alcohol-based pharmaceuticals, and topical creams, shall be approved by the safety coordinator.

5.1.5 Personnel.

5.1.5.1 All personnel entering Class E hypobaric chambers shall be in electrical contact with the conductive floor through the wearing of conductive footwear or be provided with an alternative method of providing a path of conductivity.

5.1.5.2 Except as permitted in 5.1.5.3, if a patient is brought into a chamber, electrical connection to the conductive floor shall be ensured by the provision of a conductive strap in contact with the patient's skin, with one end of the strap fastened to the metal frame of the table (or other equipment).

5.1.5.3 A conductive strap shall not be required when a patient is in direct contact with a conductive mattress that is grounded.

5.1.5.4 Because of the possibility of percussive sparking, shoes having ferrous nails that make contact with the floor shall not be permitted to be worn in Class E chambers.

5.1.5.5* Equipment manufactured from the following metals shall not be used inside hypobaric chambers:

- (1) Cerium
- (2) Magnesium
- (3) Magnesium alloys
- (4) Titanium

5.1.5.6 The number of occupants of the chamber shall be kept to the minimum number necessary to safely carry out the intended excursion to altitude.

5.1.6 Textiles.

5.1.6.1 Silk, wool, or synthetic textile materials commonly found in clothing shall not be permitted in Class E chambers, unless the fabric meets the requirements of 5.1.6.4.

5.1.6.2 Garments fabricated of 100 percent cotton or a blend of cotton and polyester with no more than 50 percent polyester fabric shall be permitted in Class E chambers equipped with fire protection as specified in Section 4.5.

5.1.6.3 Any paper and plastic devices or otherwise restricted materials shall be permitted to be used in Class E chambers at the direction of the person in charge with the concurrence of the safety coordinator.

5.1.6.4 Permission to use restricted materials in Class E chambers shall be by the written endorsement of the person in charge and the designated safety coordinator.

5.1.6.5* Fabric used in Class E chambers shall meet the flame propagation requirements contained in Test Method 1 or Test Method 2, as appropriate, of NFPA 701.

5.1.6.6 Items such as seating covers, sheets, drapes, and blankets used in Class E chambers shall be made of materials that meet the requirements of 5.1.6.5.

5.2 Equipment.

5.2.1* Permission to use equipment not covered in Chapter 4 of this standard in hypobaric chambers shall be by the written endorsement of the person in charge and the designated safety coordinator.

5.2.1.1 Unmodified portable x-ray devices, electrocautery equipment, portable defibrillators, and other high-energy devices shall not be operated in the hypobaric chamber during excursions to altitude.

5.2.1.2 Photographic equipment employing photoflash, flood lamps, or light source equipment shall not remain in the hypobaric chamber during excursions to altitude.

5.2.1.3 Equipment known to be or suspected to be defective shall not be introduced into any hypobaric chamber or used in conjunction with the operation of a hypobaric chamber until repaired, tested, and accepted by qualified personnel and approved by the safety coordinator (see 5.1.2.1).

5.2.1.4* Combustible paper items such as cups, towels, or tissues shall not be brought into a Class E hypobaric chamber except as provided for in 5.1.6.4.

5.2.2 Oxygen piping systems, containers, valves, fittings, and interconnecting equipment shall be selected for oxygen service.

5.2.3 Valve seats, gaskets, hoses, and lubricants shall be selected for oxygen compatibility under service conditions.

5.2.4 Equipment in support of Class E chambers and chamber internal equipment requiring lubrication shall be lubricated with oxygen-compatible, limited-combustible materials.

5.3 Handling of Gases.

5.3.1 Flammable gases shall not be piped into, used, or stored within or in the immediate vicinity of Class D or Class E hypobaric chambers.

5.3.2 Nonflammable medical gases and breathing air and oxygen shall be permitted to be piped into hypobaric chambers, provided the container and contents are approved.

5.3.3 The pressure of all breathing gases shall be reduced before entering the chamber to maximum chamber working

pressure plus head pressure necessary to provide adequate flow through the personal breathing masks for all chamber occupants.

5.3.4* The institution's administrative personnel shall establish rules and regulations for handling of gases in the hypobaric facility (see 5.1.2.1).

5.3.5 Oxygen and other gases shall not be introduced into the chamber in the liquid state.

5.4 Maintenance.

5.4.1 The hypobaric safety coordinator shall be responsible for ensuring that all equipment such as valves, regulators, and meters used in the hypobaric chamber are compensated for use under hypobaric conditions and tested semiannually.

5.4.1.1 Life-support systems, valves, controls, gauges, and pressure relief valves shall be tested and calibrated semiannually.

5.4.1.2 Except as permitted in 5.4.1.3, the hypobaric safety coordinator shall be responsible for ensuring that all gas outlets for piped systems in the chambers are labeled or stenciled in accordance with CGA C-7, *Guide to Classification and Labeling of Compressed Gases*; Chapter 5 of NFPA 99; or a comparable US Department of Defense (DOD) standard.

5.4.1.3 Class E chambers that are equipped with only oxygen gas sources shall not be required to comply with the requirement of 5.4.1.2.

5.4.1.4 Before piping systems are initially put into use, the gas delivered at the outlet shall be verified in accordance with Chapter 5 of NFPA 99 or a comparable DOD standard.

5.4.1.5 Before piping systems are initially put into use, connecting fittings shall be verified against their labels in accordance with Chapter 5 of NFPA 99 or a comparable DOD standard.

5.4.1.6 Piping system inlets and outlets shall be protected against blockage by animals, birds, insects, and other foreign matter.

5.4.1.7 Piping system inlets and outlets shall be located to protect them from damage.

5.4.1.8 Gas inlets and exhaust outlets shall be finished with a downward opening (swan neck) to prevent ingress of water.

5.4.1.9 The guidelines set forth in Chapter 5 in NFPA 99 or a comparable DOD standard concerning the storage, location, and special precautions required for compressed gases shall be followed.

5.4.2 Roentgen radiation equipment shall not be employed inside hypobaric chambers.

5.4.3 Before placing the hypobaric chamber back into service, installations, repairs, and modifications of equipment related to the chamber shall meet the following criteria:

- (1) Evaluated by engineering or maintenance personnel
- (2) Tested under operating pressure
- (3) Approved by the safety coordinator

5.4.3.1 Equipment maintenance, evaluation, and testing records shall be maintained by maintenance personnel.

5.4.3.2 After maintenance has been performed on the hypobaric chamber, maintenance personnel shall certify in writing

that a preflight checklist has been completed prior to chamber operation.

5.4.3.3 Cleaning routines shall be established.

5.4.3.4 Operating equipment logs shall not be taken inside the chamber.

5.5 Electrical Safeguards.

5.5.1 All electrical circuits shall be operationally tested before chamber depressurization.

5.5.1.1 In the event of fire, all non-essential electrical equipment within the chamber shall be de-energized.

5.5.1.2 Smoldering, burning electrical equipment shall be de-energized before a localized fire involving only the equipment is extinguished.

5.6 Electrostatic Safeguards.

5.6.1* Precautions shall be taken to prevent the occurrence of electrostatic discharge.

5.6.2 Textiles used or worn in the hypobaric chamber shall conform to 5.1.6.

5.6.3 In Class E chambers equipped with conductive floors, leg tips, tires, casters, or other conductive devices on furniture and equipment shall be inspected quarterly to ensure that they are maintained free of wax, polish, lint, or other extraneous material that insulates them and defeats the purpose for which they are used.

5.6.4* Metals capable of impact sparking shall not be allowed for casters or furniture leg tips.

5.6.5 Casters shall be lubricated only with oxygen-compatible and limited-combustible (material) lubricants.

5.7 Fire Protection Equipment.

5.7.1 Electrical switches, valves, and electrical monitoring equipment associated with fire detection and extinguishing shall be visually inspected before each chamber operation.

5.7.2 Fire detection equipment shall be tested each week or prior to use, whichever occurs more frequently.

5.7.3 Testing of the fire detection and suppression system, including activation of trouble circuits, signals, and discharge of extinguishing media, shall be conducted semiannually.

5.7.4 Where portable pressurized water fire extinguishers are provided inside Class D chambers, they shall be inspected prior to each depressurization.

5.7.5* Testing of portable pressurized fire extinguishers when used inside Class D chambers shall be in accordance with NFPA 10.

5.8 Housekeeping.

5.8.1* A regular housekeeping program shall be implemented.

5.8.2* Persons responsible for the hypobaric facility housekeeping program shall be trained on the hazards to occupants of hypobaric chambers.

5.8.3 Intakes and exhausts of piping within the facility or passing through exterior walls of the facility shall be inspected

quarterly to ensure that animal, bird, and insect guards are in place, cleaned, and protected.

Annex A Explanatory Material

Annex A is not a part of the requirements of this NFPA document but is included for informational purposes only. This annex contains explanatory material, numbered to correspond with the applicable text paragraphs.

A.1.1.1 There is currently a widespread interest in high-altitude flight and space exploration. For this purpose, high-altitude chambers and space simulators have been developed and put to use. Equipment, experimental animals, and humans have been exposed to various artificial atmospheres under varying pressures ranging from 14.7 psi (101.3 kPa) atmospheric pressure at sea level to close to 0 psi (0 kPa).

In some chambers, the atmosphere might be enriched with oxygen or contain 100 percent oxygen. The increased combustibility of materials in those oxygen-enriched atmospheres has resulted in several fires in such chambers, with loss of life. See NFPA 53 for descriptions of some of these accidents.

There is continual need for diligence and expertise in the establishment, operation, and maintenance of hypobaric facilities of all types.

The partial pressure of oxygen present in the atmosphere of a hypobaric facility is one of the determining factors of the amount of available oxygen. This pressure will rise if the percentage of oxygen increases proportionately more than the fall in total pressure. Even more important than partial pressure of oxygen from the standpoint of fire hazards compared with normal air, however, is the decrease in percentage of nitrogen available. The absence of the inerting effect of nitrogen will generally lower the ignition energy and markedly elevate the burning rate of combustible and flammable substances. (See B.1.2.2.1 and B.1.2.2.2.)

It is the responsibility of the chief administrator or commanding officer of the facility possessing a hypobaric chamber to adopt and enforce appropriate regulations to ensure operational safety. In formulating and administering the program, full use should be made of technical personnel qualified in hypobaric facility operations and safety.

It is essential that all personnel having responsibility for the hypobaric facility establish and enforce appropriate programs to fulfill the provisions of this standard. Potential hazards can only be identified and controlled by appropriately trained and experienced personnel.

The Technical Committee on Hyperbaric and Hypobaric Facilities realizes that such facilities are not typically used to treat patients. Nevertheless, human beings are being exposed to potentially hostile environmental conditions; hence the need for this standard.

This standard was prepared with the intent of offering minimum standards for the design, maintenance, and operation of such facilities.

This standard covers the recognition of, and protection against, hazards of an electrical, explosive, and implosive nature, as well as fire hazards.

Medical complications of hypobaric procedures are discussed primarily to acquaint rescue personnel with these problems.

A.1.2.4 Chapter 14 of NFPA 99 classifies hyperbaric chambers as A, B, or C. To avoid confusion, hypobaric facilities are classified as D and E.

Chambers designed for animal experimentation equipped for access of personnel to care for the animals are classified as Class D and Class E for the purpose of this chapter, depending upon which atmosphere is present. Animal chambers of a size that cannot be entered by humans are not included in this standard.

Both Class D and Class E chambers are human-rated; however, chambers used for high-altitude training involving oxygen breathing are classified as Class D for the purpose of this standard.

Δ A.3.2.1 Approved. The National Fire Protection Association does not approve, inspect, or certify any installations, procedures, equipment, or materials nor does it approve or evaluate testing laboratories. In determining the acceptability of installations or procedures, equipment, or materials, the “authority having jurisdiction” may base acceptance on compliance with NFPA or other appropriate standards. In the absence of such standards, said authority may require evidence of proper installation, procedure, or use. The “authority having jurisdiction” may also refer to the listings or labeling practices of an organization that is concerned with product evaluations and is thus in a position to determine compliance with appropriate standards for the current production of listed items.

A.3.2.2 Authority Having Jurisdiction (AHJ). The phrase “authority having jurisdiction,” or its acronym AHJ, is used in NFPA standards in a broad manner because jurisdictions and approval agencies vary, as do their responsibilities. Where public safety is primary, the authority having jurisdiction may be a federal, state, local, or other regional department or individual such as a fire chief; fire marshal; chief of a fire prevention bureau, labor department, or health department; building official; electrical inspector; or others having statutory authority. For insurance purposes, an insurance inspection department, rating bureau, or other insurance company representative may be the authority having jurisdiction. In many circumstances, the property owner or his or her designated agent assumes the role of the authority having jurisdiction; at government installations, the commanding officer or departmental official may be the authority having jurisdiction.

A.3.2.3 Code. The decision to designate a standard as a “code” is based on such factors as the size and scope of the NFPA standard, its intended use and form of adoption, and whether it contains substantial enforcement and administrative provisions.

A.3.2.6 Listed. The means for identifying listed equipment may vary for each organization concerned with product evaluation; some organizations do not recognize equipment as listed unless it is also labeled. The authority having jurisdiction should utilize the system employed by the listing organization to identify a listed product.

A.3.3 General Definitions. The abbreviation “(HYP)” in the citation of a definition indicates that term is the responsibility of the NFPA Technical Committee on Hyperbaric and Hypobaric Facilities.

A.3.3.2 Atmosphere. As employed in this standard, atmosphere can refer to the environment within or outside of the hypobaric facility. When used as a measure of pressure, atmosphere is expressed as a fraction of standard air pressure [14.7 psi (101.4 kPa)]. This term is normally used to represent the earth's atmosphere, including its pressure (e.g., 1 ATA = 760.0 mm Hg or 101.325 kPa, or 14.7 psia, with the gas being air). (See Annex D, Pressure Table, Column 1.)

A.3.3.2.3 Atmosphere of Increased Burning Rate. An atmosphere of increased burning rate would be any combination that falls above a horizontal line drawn through a level of 23.5 percent oxygen at 1 ATA.

The degree of fire hazard of an oxygen-enriched atmosphere varies with the concentration of oxygen and diluent gas and the total pressure. The definition contained in NFPA 53 and in editions of NFPA 56D prior to 1982 did not necessarily reflect the increased fire hazard of hyperbaric and hypobaric atmospheres. (NFPA 56D, which is no longer published, was incorporated as a chapter beginning with the 1984 edition of NFPA 99.)

Atmosphere of increased burning rate in Chapter 14 of NFPA 99 and for this standard defines an oxygen-enriched atmosphere with an increased fire hazard, as it relates to the increased burning rate of material in the atmosphere. It is based on a 1.2 cm/sec burning rate (at 23.5 percent oxygen at 1 ATA) as shown in Figure A.3.3.2.3.

A.3.3.5 Decompression Sickness. Common manifestations of decompression sickness include inappropriate fatigue, skin rashes, joint pain (bends), and paresthesia and other central nervous system disorders.

A.3.3.9 Intrinsically Safe. Abnormal conditions can include accidental damage to any part of the equipment or wiring, insulation, or other failure of electrical components, application of overvoltage, adjustment and maintenance operations, and other similar conditions.

A.3.3.12 Oxidizing Gas. Oxygen and nitrous oxide are examples of oxidizing gases. There are many others, including halogens.

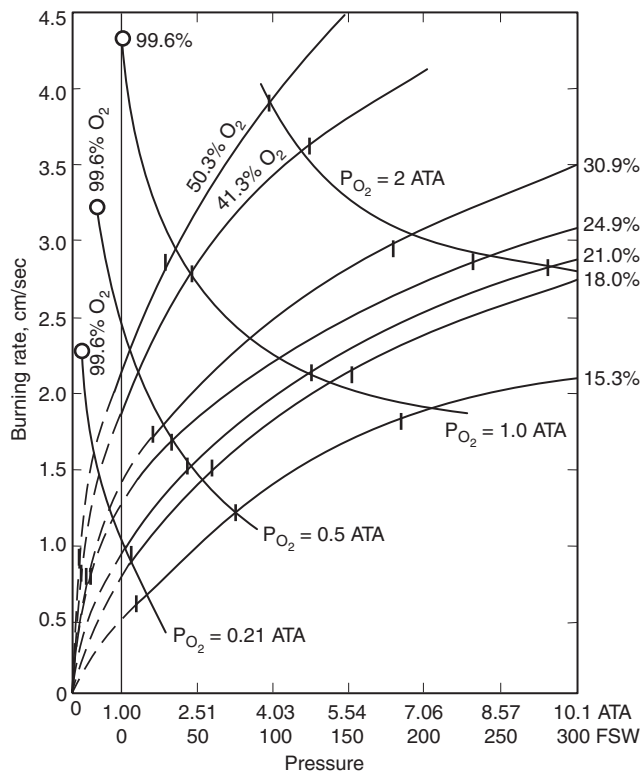
A.3.3.16.4 Partial Pressure. The pressure contributed by other gases in the mixture is ignored. Partial pressure is calculated as the product of the fraction of the gas times the total absolute pressure; it is specified in any units of pressure, but atmospheres are preferred.

The partial pressure of a gas is the pressure exerted if it alone occupied the space. An example follows: The fraction of oxygen in normal air is 0.209; thus the partial pressure of oxygen in air at a pressure of one atmosphere is 0.209 ATA (e.g., $0.209 \times 1 \text{ ATA}$). At 3 ATA, the partial pressure of oxygen in air is $0.209 \times 3 \text{ ATA} = 0.62 \text{ ATA}$.

A.3.3.17 Psia. Psia is a unit of pressure measurement with zero pressure as the base or reference pressure.

A.3.3.18 Psig. Psig is a unit of pressure measurement with atmospheric pressure as the base or reference pressure. Gauges calibrated in pounds per square inch gauge (psig) ignore the pressure exerted by the earth's atmosphere. Under standard conditions, 0 psig is equivalent to 14.7 psia (101.3 kPa).

A.4.1.1 This standard does not restrict the number of chambers that can be placed in the same room or building.



ATA = Atmospheres absolute
FSW = Feet of sea water

FIGURE A.3.3.2.3 Burning Rates of Filter Paper Strips at an Angle of 45 Degrees in N₂-O₂ Mixtures. (Adapted from Figure 4 of “Technical Memorandum UCRI-721, Chamber Fire Safety.”)

A.4.1.1.1 Characteristics of building construction housing hypobaric chambers and ancillary facilities are no less important to safety from fire hazards than are the characteristics of the hypobaric chambers themselves. It is conceivable that a fire emergency occurring outside a chamber but within the facility building, given sufficient fuel, could seriously endanger the life or lives of those inside the chamber. Service facilities in all probability will be within the same building. These will need protection while they are required to supply life-maintaining service to those inside the chamber.

A.4.1.2.1 Sources of chamber air should be such that toxic or flammable gases are not introduced. Air intakes for both normal operating and emergency conditions should be located so as to avoid contamination by sources such as chamber exhaust gas, activities of vehicles, mobile or stationary internal combustion engines, building exhaust outlets of any sort, or smoke and fumes generated within the chamber area in the event of a building fire.

A.4.2.1 A minimum of 150 percent excess pass-through capacity is recommended to allow for changes to service capability during the life of the equipment.

A.4.2.2.1 Where feasible, it is recommended that hypobaric chambers for human occupancy be constructed without a bilge or other enclosures that will collect dirt, dust, or liquids. It

might not be feasible or practical to construct certain chambers without a bilge.

A.4.2.5 Emergency repressurization capability should be compatible with requirements for subject safety.

A.4.3.9 Flexible electrical cord on portable lights can be hazardous in the limited confines of the chamber; the use of such lights should be avoided wherever possible. A historic Class E chamber fire was caused by arcing from a damaged electrical cord on a portable lamp. A fixed lighting system is preferred over portable lamps equipped with flexible cords.

A.4.4.1 The ventilation system should be capable of maintaining O₂ and CO₂ levels at or below 23.5 percent and 1 percent, respectively. Allowable limits could change based on new safety and/or physiological data; current limits should be verified and used if different from those given above.

A.4.5.1.10 Experience has shown that fire blankets, portable carbon dioxide extinguishers, and other methodology intended to “snuff out” fires by excluding air are not effective in controlling fires in oxygen-enriched atmospheres. Valuable time can be lost in attempting to use such devices.

A.4.5.2.5.1 The quantities and pressure of water for fire extinguishing indicated in 4.5.2.5.1 are based on limited testing and should be considered subject to change as additional data become available. It is recommended that spray coverage tests be carried out at maximum altitude for manned operations.

A.4.7 It is the intent of Chapter 4 that no electrical equipment be installed or used within the chamber that is not intrinsically safe or designed and tested for use under hypobaric conditions. Control devices, wherever possible, should be installed outside of the chamber.

A.4.7.2 For guidance on the design and installation of electrical wiring and equipment in Class E chambers, see Section 7.7 of NFPA 53.

A.4.7.2.2 Wherever possible, the use of electrical equipment within the chamber should be avoided. Where this is not possible, only sealed low-voltage (28 V or less and 0.5 W) equipment should be used. Electrical equipment should be suitable for use in 100 percent oxygen at normal atmospheric pressure or be designated intrinsically safe for the atmosphere.

A.4.8.2.1 Consideration has to be given to the fact that, at reduced atmospheric pressures, the ability to conduct heat and electrical insulating value diminish.

A.4.8.3 Because of the corona problem, if switches are to be used, it is recommended that they be hermetically sealed.

A.5.1.2 Responsibility for the maintenance of safe conditions and practices both in and around hypobaric facilities falls mutually upon the governing body of the institution, all personnel using or operating the hypobaric facility, and the administration of the institution. The role of safety coordinator needs to be independent from other concerns related to the facility.

A.5.1.3.3 All personnel who are to be exposed to hypobaric atmospheres should be given physical examinations to ensure that they have no physical condition that would preclude them from exposure to the hypobaric environment.

A.5.1.3.4 A suggested outline for an emergency response procedure in the case of fire is contained in Annex C. This

should be expanded to take into account actual conditions within the hypobaric facility and interfaced with other emergency procedures in place for the institution as a whole. It is also recommended that equipment for dealing with emergencies is held on site. The extent of such equipment should reflect the proximity and availability of medical services and fire and rescue emergency services. It is recommended that local emergency services are consulted in respect to the type of equipment held. As a minimum, it is recommended that an emergency breathing apparatus (EBA) is provided for each of the outside operators and enough smoke hoods for the maximum number of chamber occupants are held in a ready-use locker. This will enable the chamber to be evacuated in a smoke-filled environment, such as can occur in the event of a building fire.

A.5.1.3.4.1 A calm reaction to an emergency situation can be expected only if the said guidance is familiar to, and rehearsed regularly by, all concerned. It is recommended that emergency exercises be practiced at least semiannually.

A.5.1.5.5 Materials such as cerium, magnesium, magnesium alloys, and titanium might react aggressively in an OEA. Research has shown that ignition can occur as a result of impact by particulates, frictional heating, heat of compression, resonance, static electric discharge, and contamination.

A.5.1.6.5 NFPA 701 is a small-scale fire test that is widely used for assessing flame propagation requirements of fabrics or plastics. Another widely used small-scale fire test for fabrics and plastics is ASTM D2863, *Standard Test Method for Measuring the Minimum Oxygen Concentration to Support Candle-Like Combustion of Plastics (Oxygen Index)*, which assesses the minimum concentration of oxygen, expressed as percent by volume, in a mixture of oxygen and nitrogen that will just support combustion of a material.

A.5.2.1 Users should be aware that many items, if ignited in OEAs, are not self-extinguishing. Iron alloys, aluminum, and stainless steel are, to various degrees, in that category, as well as human skin, muscle, and fat, and plastic tubing such as polyvinyl chloride. Testing for oxygen compatibility is very complicated. Very little data exist, and many standards still have to be determined. Suppliers normally do not have facilities for testing their products in controlled atmospheres. Both static conditions as well as impact conditions are applicable. Self-ignition temperatures normally are unknown in special atmospheres.

A.5.2.1.4 The use of paper inside hypobaric chambers should be kept to a minimum.

A.5.3.4 Quantities of oxygen stored in the chamber should be kept to a minimum.

A.5.6.1 Parts of this standard deal with the elements required to be incorporated into the structure of the chamber to reduce the possibility of electrostatic spark discharges, which are a possible cause of ignition in hypobaric atmospheres. The potential for electrostatic spark generation increases as chamber pressure and relative humidity are reduced. The elimination of static charges is dependent on the vigilance of administrative activities in materials purchase, maintenance supervision, cleaning procedures, and periodic inspection and testing. It cannot be emphasized too strongly that an incomplete chain of precautions generally will increase the electrostatic hazard. For example, in research chambers where use of

flammable gases is planned, conductive flooring (*see* 4.2.2) might contribute to the hazard unless all personnel wear conductive shoes, unless all objects in the room are electrically continuous with the floor, and unless the room's humidity is maintained.

A.5.6.4 Ferrous metals can cause such sparking. Magnesium or magnesium alloys can also cause sparking if contact is made with rusted steel.

A.5.7.5 Discharge of extinguishant can be limited to 10 percent of the system capacity, provided simultaneous discharge of all systems is demonstrated.

A.5.8.1 All areas of, and components associated with, the hypobaric chamber should be kept meticulously free of all types of hydrocarbons (grease, etc.), lint, dirt, and dust. The area around any hypobaric chamber should be kept clean and tidy.

It is recommended that vacuum cleaning of walls, floors, areas below floor plates in cylindrical chambers shelves, cabinets, and so forth, of the chamber and its contents be included in facility housekeeping procedures.

Equipment to be used in the chamber should be cleaned, not only on the exterior but also on the interior of its cabinet, where fine flammable dust can collect.

A.5.8.2 In Class E chambers, cleaning materials that leave a flammable film should not be used in the chamber or on any material entering the chamber. Where the suitability of cleaning materials is not known, it is recommended that cleaned surfaces should be washed down with clean water to remove residue. In Class E chambers, cloths and brushes that might leave flammable strands should be avoided or used with extreme caution.

Annex B Nature of Hazards

This annex is not a part of the requirements of this NFPA document but is included for informational purposes only.

B.1 Nature of Hazards. Taking humans to simulated altitudes in hypobaric chambers invariably involves a degree of risk. It is, therefore, imperative that safety continues to be the key driver in all facets of chamber operations. Any relaxation in safety procedures could result in an incident that could quickly develop into a situation that could have catastrophic consequences for the chamber occupants and operational personnel. This annex is provided to assist with the recognition of hazards that might place personnel at unnecessary or unacceptable risk.

B.1.1 General.

B.1.1.1 There are several hazards involved in the design, construction, operation, and maintenance of hypobaric facilities. Some equipment could prove to be extremely hazardous in OEAs compared with similar use in air. Under small-scale test conditions, some materials that are self-extinguishing in air, for example, have horizontal burning rates of more than 20 in./sec (50 cm/sec) in oxygen at atmospheric pressure.

B.1.1.2 All items taken into a hypobaric chamber should comply with acceptance criteria. Waivers should only be granted in accordance with clearly defined criteria that include both ignitability and propagation rates and, furthermore, are subject to periodic review. This should be rigorously enforced

because, despite great care, some materials in a hypobaric chamber will be flammable, and a fire, once started, can quickly become catastrophic.

B.1.1.3 Ventilation in a hypobaric chamber is significantly different from that in normal atmospheres. For example, if a hypobaric chamber atmosphere is cycled through a purifier to remove only excess carbon dioxide or water vapor, flammable gas levels could build up to excessive levels as in any closed breathing circuit. Atmospheric recirculation systems are not recommended in hypobaric chambers.

B.1.1.4 The quantity of oxygen in the atmosphere of a hypobaric chamber can be related to the number of pounds of fuel that would burn, the number of Btu released in such a reaction, and the pressure rise. Typically, for 4 lb (1.81 kg) of oxygen, 1 lb (0.453 kg) of a hydrocarbon fuel is consumed, liberating approximately 20,000 Btu/lb (11,111 kg-calorie/kg).

B.1.2 Fire and Explosion.

B.1.2.1 The occurrence of a fire requires the presence of a combustible material, an oxidizer, and a source of energy to provide ignition.

B.1.2.2 Under hypobaric conditions, the oxygen content of the atmosphere can be increased from 21 percent to as much as 100 percent. Both the increased partial pressure of oxygen and the reduction in diluent inert or nonoxidizing gas contribute to an increased fire hazard. (See Figure B.1.2.2.)

B.1.2.2.1 Material self-extinguishing in air at atmospheric pressure can burn vigorously in an OEA. The specific rates, or ability to continue burning once an igniter is removed, depend on the composition of the material and the geometry of the system. Examples include wool, leather, polyvinyl chloride, silicone rubber, neoprene, epoxy adhesives, and many fire-retardant compounds. The resulting higher flame temperature from materials burning in oxygen also plays a significant role, because it enables materials that are harder to burn to enter into combustion, such as metals that have high heats of combustion. There is also a slight reduction in ignition energy. Thus, the following effects are produced in an oxygen-enriched hypobaric atmosphere:

- (1) Reduced inert gas

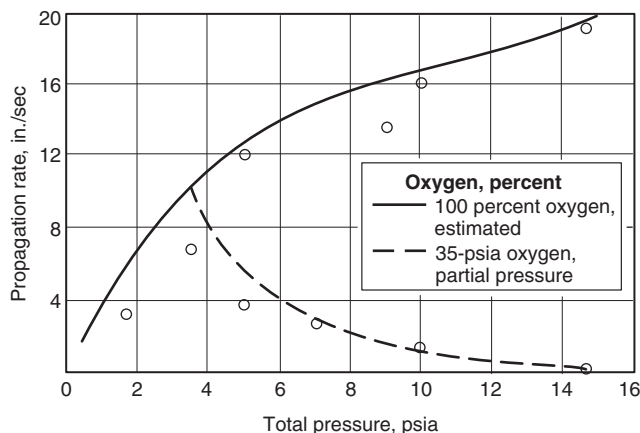


FIGURE B.1.2.2 Horizontal Flame Propagation Rate on Open Polyurethane Foam.

- (2) Increased partial pressure of oxygen giving increased available oxygen
- (3) Slightly reduced ignition energy
- (4) Increased burning rates
- (5) Higher flame temperature and lower flash point than at 14.7 psia (101.3 kPa; 1 ATA)

B.1.2.2.2 There is a change in “flash point” and “fire point” as pressure is reduced. Published data obtained in air at 14.7 psia (101.3 kPa; 1 ATA) are therefore not reliable for hypobaric atmospheres, nor is there a clear-cut way to estimate the change.

B.1.2.2.3 The flammability of petroleum products and other compounds containing carbon and hydrogen is well known. Hazards of liquids and gases that are flammable in air are apparent in hypobaric chambers. Some guidelines to their use in oxygen are documented in Chapter 5 of NFPA 99, NFPA 53, and NFPA’s *Fire Protection Guide to Hazardous Materials*. Lubricants, cleaning agents, and sterilization agents, such as ethylene oxide, are also in this category. They should be avoided unless data are available to verify their safety in the chamber.

B.1.2.3 Garments used by occupants of a hypobaric chamber produce a special hazard. All conventional fabrics used as clothing are highly combustible under oxygen-enriched conditions, except while saturated with water. Dependence should not be placed on fire-retardant treatments for service in OEAs. Bedding, including mattresses, sheets, pillows, and blankets, is combustible. All conventional waterproof fabrics are combustible, including gloves. All bandages and dressings, including wooden splints, canvas, and most conventional medical equipment, are combustible. Other combustible products include name tags, checklists, notebooks, towels, sponges, and dry food products.

B.1.2.3.1 Choice of construction materials is based on many factors, including availability, ease of cleaning, toxic properties, and cost, to name a few. Approved materials for use elsewhere in an institution normally are the basis for selection in hypobaric facilities. For Class D chambers, this is normally adequate; however, Class E chambers raise the difficult question of oxygen compatibility. Because this document is a standard, not a handbook, complete guidelines or design tips are not appropriate. Flammable liquids and gases are covered in the preceding section. The criteria in selecting solids, both metals and nonmetals, are not so easily dealt with. (See 4.1.1 and Sections 4.2 and 4.3.)

B.1.2.3.2 Metal screens, woven wire shields on cables, and braided wire coverings on electrical or pneumatic tubing can present unusual fire hazards. Whether aluminum, stainless steel, or other alloys containing iron, titanium, magnesium, nickel, chromium, or silver, and so forth, are involved, a fire started by an electric arc can produce considerable heat, can propagate rapidly, and is difficult to extinguish.

B.1.2.4 Sources of Ignition.

B.1.2.4.1 Sources of ignition that can be encountered in a hypobaric chamber include, but are not necessarily limited to, the following: defective electrical equipment (including failure of high-voltage equipment), heated surfaces in broken vacuum tubes or broken lamps used for general illumination, open or arcing switches (including motor switches), overheated motors, electrical thermostats, and communications equipment. Thus, ongoing equipment care and maintenance is as much a factor

in system safety as any of the other elements covered in this standard.

B.1.2.4.2 Sources of ignition that should not be encountered in a hypobaric facility, but that might be introduced by inept practice, include the following:

- (1) Lighted matches or tobacco
- (2) Static sparks from improper personal attire (*See 5.1.6.*)
- (3) Oil and dirt from outside shoes
- (4) Electrical wiring not complying with Section 4.7, including convenience outlets and brushes on motor rotors
- (5) Photographic equipment
- (6) Cigarette lighters
- (7) Liquid fuel and chemical handwarmers
- (8) Materials or equipment lubricated with hydrocarbon-based oils lubricants

B.1.2.4.3 In OEAs as defined in 3.3.2.5, the minimum energy necessary to ignite flammable or combustible materials is generally reduced below the energy required in atmospheres of ambient air in most instances.

Note that items previously sterilized and packaged within biological barriers can be charged with significant levels of static energy. Upon opening such packages, the neutralization of the static charge can release sufficient energy to cause ignition. The situation is worse if the inside atmosphere is dried by the use of a package of desiccant, and, if packaged in a sterilized atmosphere containing ethylene oxide, an explosion could result as the static electricity is released as a spark. The force of the explosion will probably be at a low level, but the resulting flame could ignite adjacent material, including the arm of the person opening the package.

B.1.3 Mechanical Hazards.

B.1.3.1 A vacuum vessel is subject to implosion and/or sudden inlet of surrounding atmosphere. As a result, inlets into the chamber need to be protected from harming exterior personnel and chamber occupants by the vacuum action, and structures surrounding the chamber need to be vented to allow pressure equalization. Inlet valves should be protected.

B.1.3.2 A particular hazard can be created if individuals attempt to drill, cut, or weld the vessel in a manner contrary to ASME PVHO-1, *Safety Standard for Pressure Vessels for Human Occupancy*.

B.1.3.3 The restriction on escape and the impedance to rescue and firefighting efforts posed by the chamber create a significant hazard to life in the case of a fire or other emergency.

B.1.3.3.1 A particular hazard to chamber personnel exists in the event of a fire within the structure housing the chamber. Inability to escape from the chamber and loss of services of the chamber operator would pose serious threats to life of all occupants of the chamber.

B.1.3.3.2 All occupants of hypobaric chambers should be aware that accidental fires are extremely dangerous but can be avoided by exercising due care in restricting flammable items, reducing oxygen concentration, and eliminating ignition sources.

B.1.3.4 Viewing ports, if of small size, limit the vision of chamber operators and other observers, reducing their effectiveness as safety monitors.

B.1.3.5 Containers, including aerosol cans, and enclosures are subjected to rupture or collapse in consequence of the changing pressures in the hypobaric chamber. Items containing entrained gas include, but are not necessarily limited to, the following:

- (1) Ampules
- (2) Partially filled syringes
- (3) Stopped or capped bottles
- (4) Cuffed endotracheal catheters
- (5) Pneumatic cushions employed for breathing masks or as aids in positioning patients

The rupture of such containers having combustible or flammable liquids would also constitute a severe fire or explosion hazard, and they should be excluded from the chamber.

B.1.3.5.1 Containers sealed in a hypobaric environment can implode and containers sealed at atmospheric pressure can explode when pressure is elevated or reduced, respectively. The fracture of a container of flammable liquid would constitute a severe fire or explosion hazard from the spill and vaporization of the liquid. (*See 5.1.4.2, 5.1.4.4, 5.1.6.2, and B.1.2.2.3.*)

B.1.3.5.2 The pressure rise due to fire can cause extreme pressures within the chamber.

B.1.3.5.3 The hot gases vented in an emergency should be ducted to atmosphere. Care needs to be exercised in the location of such a vent, in that flame propagation will be enhanced by the flow of gases.

B.1.3.6 Other mechanical hazards relate to the malfunction, disruption, or inoperability of many standard items when placed in service under evacuated atmospheres. Hazards that could be encountered in this regard include the following:

- (1) Explosion of containers that are normally hermetically sealed at atmospheric pressure, such as condensers, batteries, tin cans, and the like
- (2) Overheating of devices that require convection to remove heat, such as motors, lamps, transistors, and the like

Corona effects (ionization flashover) are more likely to occur in vacuum than at pressure, resulting in arcs, destruction of electrical apparatus, and possible fire in an OEA.

B.1.3.6.1 Sealed electrical equipment or convectively cooled apparatus can be a source of ignition.

B.1.4 Physiological and Medical Hazards.

B.1.4.1 Medical hazards that can be encountered routinely include compression and decompression problems and the direct effects of sudden pressure changes, such as dysbarism, anoxia, hypoxia, and so forth.

B.1.4.1.1 Inability to equalize pressure differentials between nasopharynx (nose) and nasal sinuses or middle ear can result in excruciating pain and can cause rupture of the ear drum or hemorrhage into the ear cavity or nasal sinus.

B.1.4.1.2 Direct effects of reduction in pressure include inability to equalize pressures between the nose and sinuses or middle ear, expansion of gas pockets in the teeth and the gastrointestinal tract, and expansion of trapped gas in the lungs.