FEDERAL SUPPLY CLASS
3110

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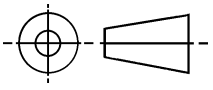

ISSUED 2002-11

CUSTODIAN: ACBG/ROLLING ELEMENT SUBCOMMITTEE

SAE Aerospace
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AEROSPACE STANDARD

BEARING, ROLLER, NEEDLE-DOUBLE ROW, HEAVY DUTY, TRACK ROLLER, TYPE VI, ANTIFRICTION, INCH

AS24466
SHEET 1 OF 6

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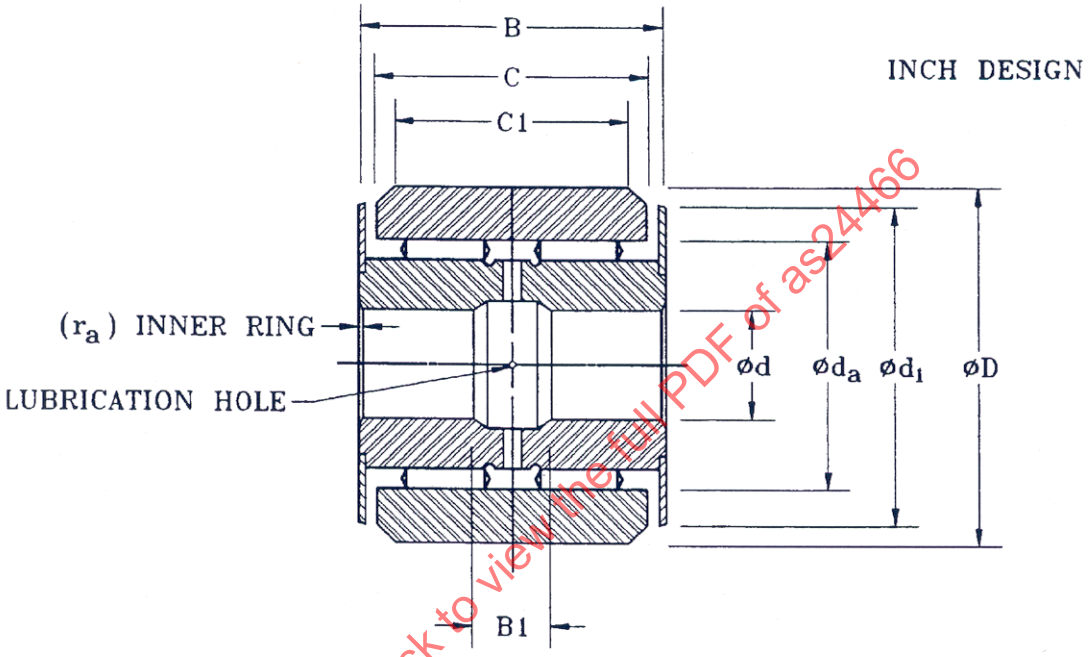

FIGURE 1. BEARING SECTION.

INACTIVE FOR NEW DESIGN: USE MS21439

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TABLE I. Bearing properties.

DIMENSIONS IN INCHES

DASH NO.	Ød BORE	Ø D OUTER RING OUTSIDE DIA.	B OVER ALL WIDTH	C OUTER RING WIDTH	C_1 TRACK CONT-ACT WIDTH	Ø d_1 WASHER OUTSIDE DIA.	B_1 LUBRI-CATION GROOVE WIDTH	r_s 1/ FILLET MAX	TOTAL RADIAL CLEAR-ANCE MAX	Ø d_s CLAMP-ING DIA. MIN	2/ LIMIT LOAD RATING LBF	3/ LOAD RATING AS A TRACK ROLLER LBF	TRACK CAP-ACITY 40HRC LBF	MASS (APPROX) LB
-6	0.3750	1.1250	1.000	0.875	0.750	1.000	0.188	0.022	0.0014	0.672	7130	5370	2600	0.228
-8	0.5000	1.3750	1.250	1.125	1.000	1.250	0.250	0.032	0.0014	0.891	12500	9370	4250	0.416
-10	0.6250	1.6250	1.500	1.375	1.125	1.500	0.375	0.032	0.0014	1.109	19900	15000	5650	0.693
-12	0.7500	1.8750	1.750	1.625	1.375	1.750	0.375	0.032	0.0014	1.281	28500	21400	7950	1.08
-14	0.8750	2.1250	2.000	1.875	1.625	2.000	0.375	0.032	0.0015	1.469	38500	28900	10650	1.55
-16	1.0000	2.3750	2.250	2.049	1.794	2.215	0.375	0.032	0.0015	1.578	44900	33600	13200	2.20
-20	1.2500	2.7500	2.500	2.299	2.044	2.500	0.375	0.032	0.0015	1.844	59500	44600	17300	3.10
-24	1.5000	3.0000	2.750	2.549	2.294	2.750	0.375	0.032	0.0015	1. 984	71300	35600	21200	4.12
-28	1.7500	3.4375	3.000	2.792	2.544	3.187	0.375	0.032	0.0015	2.281	92000	69000	27000	5.80
-32	2.0000	3.8750	3.000	2.799	2.544	3.625	0.375	0.032	0.0015	2.562	102000	76600	30400	7.00

1/ The chamfer on the bearing shall clear the maximum fillet radius given in the table. However, this specification does not control bearing chamfer contours.

2/ The limit load rating listed can be defined as the maximum radial load which can be applied to a bearing without impairing the subsequent functioning of the bearing. The ultimate or static fracture load rating shall be not less than 1.5 times the limit load rating.

3/ The load rating as a track roller is the load the bearing will carry as a track roller for a L-10 life of 20,000 revolutions.

TABLE II. Bearing properties.

DIMENSIONS IN MILLIMETERS

DASH NO.	Ød BORE	Ø D OUTER RING OUTSIDE DIA.	B OVER ALL WIDTH	C OUTER RING WIDTH	C_1 TRACK CONTACT WIDTH	Ø d_1 WASHER OUTSIDE DIA.	B_1 LUBRI-CATION GROOVE WIDTH	r_a 1/ FILLET MAX	TOTAL RADIAL CLEAR-ANCE MAX	Ø d_a CLAMP-ING DIA. MIN	LIMIT LOAD RATING 2/ M	LOAD RATING AS A TRACK ROLLER 3/ M	TRACK CAP-ACITY 40HRC M	MASS (APPROX) KG
-6	9.325	28.575	25.40	22.22	19.05	25.40	4.78	0.6	0.036	17.07	31800	23900	11600	0.104
-8	12.700	34.925	31.75	28.58	25.40	31.75	6.35	0.8	0.036	22.63	55500	41700	18900	0.189
-10	15.875	41.275	38.10	34.92	28.58	38.10	9.51	0.8	0.036	28.17	88700	66700	25100	0.315
-12	19.050	47.625	44.45	41.28	34.92	44.45	9.52	0.8	0.036	32.54	127000	95200	35400	0.49
-14	22.250	53.975	50.80	47.62	41.28	50.80	9.52	0.8	0.038	37.31	171000	129000	47400	0.70
-16	25.400	60.325	57.15	52.04	45.57	53.98	9.52	0.8	0.038	40.08	199000	149000	58700	1.00
-20	31.750	69.850	63.50	58.39	51.92	63.50	9.52	0.8	0.038	46.84	265000	198000	77000	1.41
-24	38.100	76.200	69.85	64.74	58.27	69.85	9.52	0.8	0.038	50.39	318000	238000	94300	1.87
-28	44.450	87.312	76.20	71.09	64.62	80.95	9.52	0.8	0.038	57.94	409000	307000	120000	2.64
-32	50.800	98.425	76.20	71.09	64.62	92.08	9.52	0.8	0.038	65.07	453000	341000	135000	3.18

1/ The chamfer on the bearing shall clear the maximum fillet radius given in the table. However, this specification does not control bearing chamfer contours.

2/ The limit load rating listed can be defined as the maximum radial load which can be applied to a bearing without impairing the subsequent functioning of the bearing. The ultimate or static fracture load rating shall be not less than 1.5 times the limit load rating.

3/ The load rating as a track roller is the load the bearing will carry as a track roller for a L-10 life of 20,000 revolutions.