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REV.
D

AS85049™/17

FEDERAL SUPPLY CLASS
5935

RATIONALE

LIMITED SCOPE REVISION IS REQUIRED TO REMOVE THE "DASH" BETWEEN THE DETAIL SHEET NUMBER AND THE SHELL SIZE IN THE PART NUMBER EXAMPLE TO AVOID ANY PROCUREMENT ISSUES. THE DASH WAS INADVERTENTLY ADDED DURING THE LAST REVISION.

NOTICE

THE COMPLETE REQUIREMENTS FOR PROCURING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS85049.

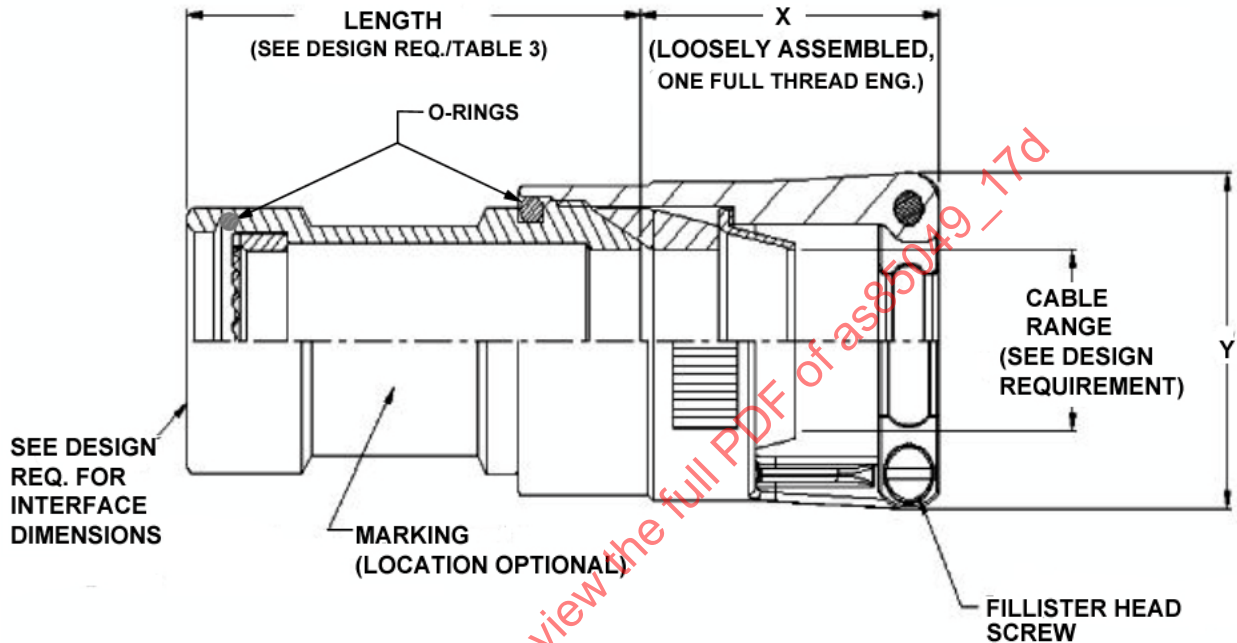
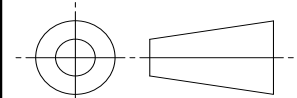


FIGURE 1 - ACCESSORY CONFIGURATIONS AND DIMENSIONS

For more information on this standard, visit

<https://www.sae.org/standards/content/AS85049/17D/>

THIRD ANGLE PROJECTION



CUSTODIAN: AE-8/AE-8C1

PROCUREMENT SPECIFICATION: AS85049



AEROSPACE STANDARD

CONNECTOR ACCESSORIES, ELECTRICAL, BACKSHELL,
ENVIRONMENTAL, STRAIGHT, SHIELD TERMINATION,
CATEGORY 2B (FOR MIL-DTL-38999 SERIES I AND II
CONNECTORS)

AS85049™/17
SHEET 1 OF 4

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ISSUED 2000-04 REAFFIRMED 2021-04 REVISED 2021-10

TABLE 1 - ACCESSORY SHELL SIZE, CONNECTOR SHELL SIZE AND CLAMP SIZE

ACCESSORY SHELL SIZE	CONNECTOR SHELL SIZE		MIN. CLAMP SIZE	MAX. CLAMP SIZE
	SERIES II	SERIES I		
08	8	9	01	02
10	10	11	01	03
12	12	13	02	04
14	14	15	02	05
16	16	17	02	06
18	18	19	03	07
20	20	21	03	08
22	22	23	03	09
24	24	25	04	10

TABLE 2 - CLAMP SIZE AND DIMENSIONS

CLAMP SIZE	CABLE RANGE		Y DIM. MAX	X MAX
	MIN	MAX		
01	.062 (1.57)	.125 (3.18)	.781 (19.84)	1.250 (31.75)
02	.125 (3.18)	.250 (6.35)	.969 (24.61)	
03	.250 (6.35)	.375 (9.53)	1.062 (26.97)	
04	.375 (9.53)	.500 (12.70)	1.156 (29.36)	
05	.500 (12.70)	.625 (15.88)	1.250 (31.75)	1.312 (33.32)
06	.625 (15.88)	.750 (19.05)	1.375 (34.93)	1.375 (34.93)
07	.750 (19.05)	.875 (22.23)	1.500 (38.10)	1.500 (38.10)
08	.875 (22.23)	1.000 (25.40)	1.625 (41.28)	1.625 (41.28)
09	1.000 (25.40)	1.125 (28.58)	1.750 (44.45)	
10	1.125 (28.58)	1.250 (31.75)	1.875 (47.63)	

TABLE 3 - ACCESSORY BODY LENGTH

CODE	LENGTH IN INCHES ± .032 (0.81)
STANDARD	1.50 (38.1)
A	2.50 (63.5)
B	3.50 (88.9)
C	4.50 (114.3)



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REQUIREMENTS: ALL REQUIREMENTS SHALL CONSIST OF THIS SPECIFICATION AND THE LATEST ISSUE OF AS85049.

1. DESIGN AND CONSTRUCTION:

ACCESSORIES SHALL BE DESIGNED IN ACCORDANCE WITH FIGURE 1 AND TABLE 1. DIMENSIONS ARE IN INCHES AND APPLY AFTER PLATING. METRIC EQUIVALENTS ARE IN PARENTHESIS, ARE GIVEN FOR GENERAL INFORMATION ONLY, AND ARE BASED UPON 1 INCH = 25.4 MM.

INTERFACE DIMENSIONS: IN ACCORDANCE WITH AS85049, FIGURE 2.

STANDARD MINIMUM LENGTH IS 1.5 INCH ± .032 INCH (38.1 MM ± 0.81 MM) SEE TABLE 3 FOR LONGER LENGTHS.

SEE TABLE 1 FOR MINIMUM AND MAXIMUM CLAMP SIZE AVAILABLE WITH EACH ACCESSORY SHELL SIZE. SEE TABLE 2 FOR CABLE RANGE FOR EACH CLAMP SIZE.

2. MATERIAL AND FINISH: AS SPECIFIED IN TABLE 4 AND AS LISTED BELOW.

GROMMET AND O-RINGS: IN ACCORDANCE WITH AS85049.

CLAMP ASSEMBLY SCREWS: CORROSION RESISTANT STEEL IN ACCORDANCE WITH AS85049, PASSIVATED.

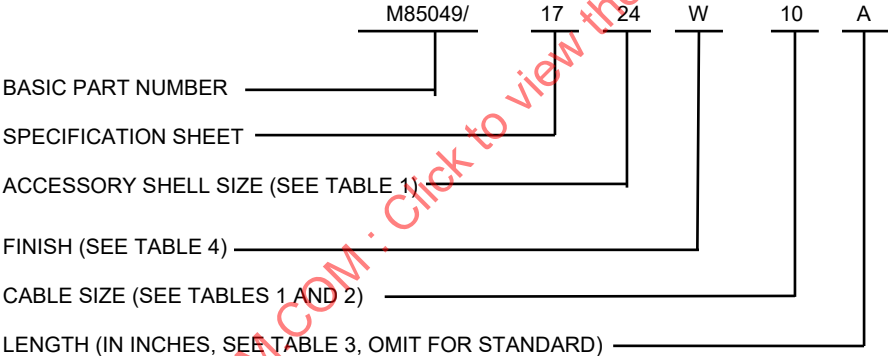
WASHER-POLYTETRAFLUOROETHYLENE (PTFE).

TABLE 4 - MATERIAL AND FINISH

ACCESSORY COMPONENTS	MATERIAL	FINISH
	ALUMINUM ALLOY IN ACCORDANCE WITH AS85049	N 1/, W 2/, X, Z 2/

1/ N FINISH NOT RECOMMENDED FOR USE IN APPLICATIONS THAT MAY BE SUSCEPTIBLE TO SALT WATER CORROSION.
2/ W AND Z FINISHES NOT RECOMMENDED FOR USE IN APPLICATIONS THAT MAY BE SUSCEPTIBLE TO OUT GASSING (ALSO SEE SPECIFICATION NOTES).

3. PART NUMBER: SEE EXAMPLE BELOW:



4. SIMPLIFIED ASSEMBLY INSTRUCTIONS SHALL BE PACKAGED WITH EACH ACCESSORY.

QUALIFICATION: IN ACCORDANCE WITH AS85049, CATEGORY 2B.