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**REV.
B**

AS85485™/10

FEDERAL SUPPLY CLASS
6145

RATIONALE

AS85485/10 IS BEING STABILIZED BECAUSE THE COMMITTEE DOES NOT ANTICIPATE FUTURE TECHNICAL CHANGES. FILTERLINE CABLES ARE CONSIDERED WELL-ESTABLISHED PRODUCTS. QUALIFIED SUPPLIERS ARE STILL MAINTAINED. REFERENCE CHANGES NOTED BY THE SUPPLIERS WHICH RESULTS IN A PRODUCT CHANGE WILL BE ADDRESSED BY A NEW REVISION.

STABILIZED NOTICE

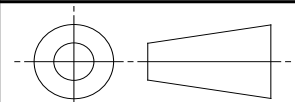
THIS DOCUMENT HAS BEEN DECLARED "STABILIZED" BY THE SAE AE-8D WIRE AND CABLE COMMITTEE AND WILL NO LONGER BE SUBJECTED TO PERIODIC REVIEWS FOR CURRENCY. USERS ARE RESPONSIBLE FOR VERIFYING REFERENCES AND CONTINUED SUITABILITY OF TECHNICAL REQUIREMENTS. NEWER TECHNOLOGY MAY EXIST.

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For more information on this standard, visit

<https://www.sae.org/standards/content/AS85485/10B>

THIRD ANGLE PROJECTION



CUSTODIAN: AE-8/AE-8D

PROCUREMENT SPECIFICATION: AS85485



AEROSPACE STANDARD

CABLE, ELECTRIC, FILTER LINE, SMALL DIAMETER,
COMPONENT WIRE, SILVER-COATED HIGH-STENGTH
COPPER ALLOY CONDUCTOR, RADIO FREQUENCY
ABSORPTIVE, 150 °C, 600-VOLT

AS85485™/10

**REV.
B**

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ISSUED 2004-06 REVISED 2016-05 STABILIZED 2021-06

NOTICE

THE COMPLETE REQUIREMENTS FOR PROCURING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS85485.

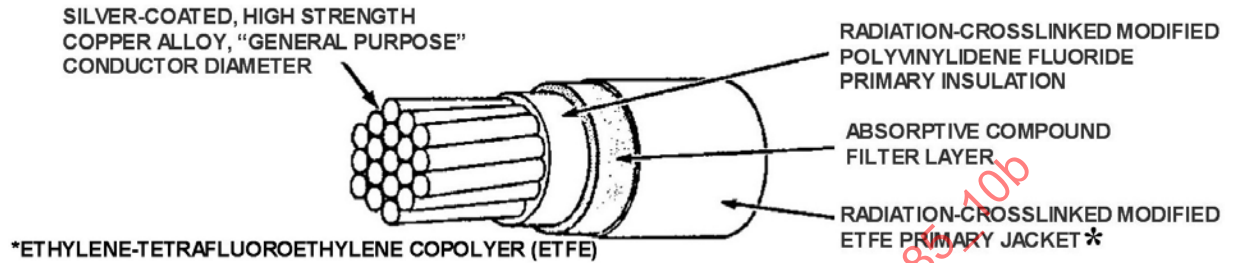


FIGURE 1 - AS85485/10 CONFIGURATION

TABLE 1 - CONSTRUCTION DETAILS

PART NO. 1/ M85485/10-24-*	WIRE SIZE 24	STRANDING (NUMBER OF STRANDS X AWG GAUGE OF STRANDS) 19 X 36	FINISHED WIRE				
			DIAMETER OF STRANDED CONDUCTOR (INCHES)		RESISTANCE AT 20 °C (68 °F) (OHMS/1000 FT) (MAX)	DIAMETER (INCHES)	WEIGHT (LB/1000 FT) (MAX)
			(MIN)	(MAX)			
			.023	.025	28.4	.045 ± .002	3.0

1/ THE ASTERISK IN THE PART NUMBER COLUMN SHALL BE REPLACED BY COLOR CODE DESIGNATORS IN ACCORDANCE WITH AS85485 (SEE PIN BELOW).

TABLE 2 - PERFORMANCE DETAILS

PART NO. 1/ M85485/10-24-*	BEND TESTING			
	MANDREL DIAMETER (INCHES) (±3%)		TEST LOAD (LB) (±3%)	
	CROSSLINKING PROOF, IMMERSION AND LIFE CYCLE TESTS	COLD BEND TEST	CROSSLINKING PROOF, IMMERSION AND LIFE CYCLE TESTS	COLD BEND TEST
	.500	2.00	.625	3.00

1/ THE ASTERISK IN THE PART NUMBER COLUMN SHALL BE REPLACED BY COLOR CODE DESIGNATORS IN ACCORDANCE WITH AS85485 (SEE PIN BELOW).

	AEROSPACE STANDARD	AS85485™/10 SHEET 1 OF 4	REV. B
	CABLE, ELECTRIC, FILTER LINE, SMALL DIAMETER, COMPONENT WIRE, SILVER-COATED HIGH-STENGTH COPPER ALLOY CONDUCTOR, RADIO FREQUENCY ABSORPTIVE, 150 °C, 600-VOLT		

REQUIREMENTS: ALL REQUIREMENTS SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS85485.

1. CONFIGURATION AND MATERIAL:

WIRE CONFIGURATION AND MATERIAL SHALL BE IN ACCORDANCE WITH FIGURE 1 AND TABLE 1.

2. RATINGS:

TEMPERATURE RATING: 150 °C (302 °F) MAXIMUM CONTINUOUS CONDUCTOR TEMPERATURE

VOLTAGE RATING: IN ACCORDANCE WITH AS85485

3. BLOCKING: 200 °C ± 3 °C (392 °F ± 5 °F) FOR 6 HOURS

4. IDENTIFICATION MARKING:

PART IDENTIFICATION NUMBER (PIN) MARK SHALL BE AS FOLLOWS:

M85485	/10	-24	-7L	6	COLOR STRIPE (AS APPLICABLE)
					PRIMARY JACKET COLOR (LIGHT VIOLET)
					WIRE SIZE (SEE TABLE 1)
					DETAIL SPECIFICATION NUMBER (SEE FIGURE 1)
					PART NUMBER DESIGNATION "M" AND BASIC SPECIFICATION NUMBER

COMPONENT WIRE PIN MARKING: A COMPONENT WIRE PIN SUPPLIED AS A FINISHED PART SHALL BE MARKED ON THE OUTER SURFACE OF THE COMPONENT WIRE. THE PRIMARY JACKET COLOR CODE AND STRIPE CODE IS NOT REQUIRED, BUT IF INCLUDED ALL INFORMATION SHALL BE INCLUDED.

CABLE MARKING: COMPONENT WIRE USED AS A COMPONENT IN CABLE (I.E., AS85485/11 OR /12 CABLE) SHALL BE MARKED IN ACCORDANCE WITH THE CABLE REQUIREMENTS.

COMPONENT WIRE IDENTIFICATION MARKING AND COLOR STRIPE DURABILITY: 125 CYCLES (250 STROKES) (MIN), 500 GRAMS WEIGHT.

COLOR:

PRIMARY INSULATION - NATURAL
FILTER LAYER - BLACK
PRIMARY JACKET - LIGHT VIOLET

5. CONCENTRICITY: PRIMARY INSULATION - 50% MINIMUM; FINISHED WIRE - 70% MINIMUM

6. CROSSLINKING PROOF TEST: 7 HOURS AT 300 °C ± 3 °C (572 °F ± 5 °F) USING THE MANDRELS AND WEIGHT IN SPECIFIED TABLE 2.

7. FLAMMABILITY: 3 SECONDS MAXIMUM AND 3 INCHES MAXIMUM

8. HUMIDITY RESISTANCE: INSULATION RESISTANCE 5000 MEGOHMS FOR 1000 FEET MINIMUM

9. IMMERSION: DIAMETER INCREASE PERMITTED SHALL BE 5% MAXIMUM. THERE SHALL BE NO CRACKING, OR DIELECTRIC BREAKDOWN (VOLTAGE WITHSTAND) WHEN SUBJECTED TO THE BEND TEST WITH THE WEIGHT AND MANDREL SIZES SPECIFIED IN TABLE 2.

10. INSULATION ELONGATION AND TENSILE STRENGTH (PRIMARY INSULATION, FILTER LAYER, AND JACKET SHALL BE PULLED TOGETHER):

ELONGATION – 50% MINIMUM
TENSILE STRENGTH – 3000 LBF/ IN² MINIMUM

11. INSULATION FLAWS:

PRIMARY INSULATION ONLY:

SPARK TEST; 1.5 KILOVOLTS (RMS), 60 Hz
IMPULSE DIELECTRIC TEST; 6.0 KILOVOLTS (PEAK)

	AEROSPACE STANDARD	AS85485™/10 SHEET 2 OF 4	REV. B
	CABLE, ELECTRIC, FILTER LINE, SMALL DIAMETER, COMPONENT WIRE, SILVER-COATED HIGH-STENGTH COPPER ALLOY CONDUCTOR, RADIO FREQUENCY ABSORPTIVE, 150 °C, 600-VOLT		

FINISHED WIRE:

SPARK TEST; 3.0 KILOVOLTS (RMS), 60 Hz
IMPULSE DIELECTRIC TEST; 8.0 KILOVOLTS (PEAK)

12. INSULATION RESISTANCE: 5000 MEGOHMS FOR 1000 FEET MINIMUM

13. INSULATION THICKNESS:

PRIMARY INSULATION; .002 INCH MINIMUM
FILTER LAYER; AVERAGE .0025 INCH MINIMUM
PRIMARY JACKET; .0035 INCH MINIMUM

14. LIFE CYCLE: 168 HOURS AT 200 °C ± 3 °C (392 °F ± 5 °F). THERE SHALL BE NO CRACKING OR DIELECTRIC BREAKDOWN (VOLTAGE WITHSTAND) WHEN SUBJECTED TO THE BEND TEST WITH THE WEIGHT AND MANDREL SIZES SPECIFIED IN TABLE 2.

15. LOW TEMPERATURE-COLD BEND: -65 °C ± 2 °C (-85 °F ± 4 °F) FOR 4 HOURS. THERE SHALL BE NO CRACKING OR DIELECTRIC BREAKDOWN (VOLTAGE WITHSTAND) WHEN SUBJECTED TO THE BEND TEST WITH THE WEIGHT AND MANDREL SIZES SPECIFIED IN TABLE 2.

16. SHRINKAGE: .125 INCH MAXIMUM AT 200 °C ± 3 °C (392 °F ± 5 °F)

17. SMOKE: 200 °C ± 2 °C (392 °F ± 4 °F), NO VISIBLE SMOKE

18. SURFACE RESISTANCE: 500 MEGOHM - INCHES MINIMUM, INITIAL AND FINAL READINGS

19. THERMAL SHOCK RESISTANCE: OVEN TEMPERATURE, 150 °C ± 3 °C (302 °F ± 5 °F). THE MAXIMUM CHANGE IN MEASUREMENTS SHALL BE .060 INCH.

20. VOLTAGE WITHSTAND (POST-ENVIRONMENTAL): 1500 VOLTS (RMS) 60 Hz

21. WRAP TEST: 6 HOURS AT 200 °C ± 3 °C (392 °F ± 5 °F); NO CRACKING

22. ATTENUATION: THE WIRE ATTENUATION SHALL BE IN ACCORDANCE WITH TABLE 3 WHEN TESTED IN A AS85485/12 ONE COMPONENT WIRE, TIN-COATED COPPER SHIELDED CONFIGURATION (SEE APPLICATION NOTE)

TABLE 3 - ATTENUATION (INSERTION LOSS)

M85484/12 ONE CONDUCTOR CONFIGURATION		PASS BAND (dB/ft)			TRANSITION BAND (dB/ft)			STOP BAND (dB/ft)
WIRE SIZE	WIRE TYPE	1.0 MHz	10.0 MHz		100 MHz	500 MHz	1000 MHz	1 TO 12 GHz
		(MAX)	(MIN)	(MAX)	(MIN)	(MIN)	(MIN)	(MIN)
-24	AS85485/10	.02	.06	.20	1.3	12	30	30

23. THERMAL STABILITY: 1250 HOURS AT 180 °C ± 3 °C (356 °F ± 5 °F). THE SAMPLE SHALL BE M85485/12 ONE COMPONENT TIN COATED COPPER SHIELDED CONFIGURATION IN CONDUCTOR SIZE 24. AFTER EXPOSURE THE VOLTAGE WITHSTAND (DIELECTRIC) SHALL BE 1500 VOLTS (RMS) 60 Hz AND THE STOP BAND ATTENUATION SHALL BE AS SPECIFIED IN TABLE 3.

24. QUALIFICATION SAMPLE: TWO SPECIMENS ARE REQUIRED. ONE SPECIMEN SHALL INCLUDE THE PIN MARKING AND ONE SPECIMEN SHALL INCLUDE THE STRIPE MARKING. EITHER SPECIMEN MAY BE USED TO COMPLETE THE REMAINING AS85485 QUALIFICATION REQUIREMENTS.

	AEROSPACE STANDARD	AS85485™/10 SHEET 3 OF 4	REV. B
	CABLE, ELECTRIC, FILTER LINE, SMALL DIAMETER, COMPONENT WIRE, SILVER-COATED HIGH-STENGTH COPPER ALLOY CONDUCTOR, RADIO FREQUENCY ABSORPTIVE, 150 °C, 600-VOLT		